

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

CERTIFICATE OF MAILING (37 CFR 1.8a)

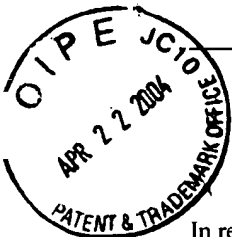
I hereby certify that this paper (along with any paper referred to as being transmitted therewith) is being deposited with the United States Postal Service on the date shown below with sufficient postage as first class mail in an envelope addressed to the: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

Date: April 20, 2004

Eileen M. Ebel

(Print Name)

(Signature)



PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of:

Group: 1614

Alfred Binggeli, et al.

Serial No.: 10/650,434

Filed: August 28, 2003

For: THIAZOLE DERIVATIVES

TRANSMITTAL OF CERTIFIED COPY

April 20, 2004

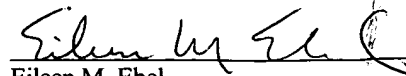
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

Attached please find the certified copy of the foreign application from which priority is claimed for this case:

| <u>Country</u> | <u>Application No.</u> | <u>Filing Date</u> |
|----------------|------------------------|--------------------|
| Europe | 02019146.6 | August 30, 2002 |

Respectfully submitted,


Eileen M. Ebel
Attorney for Applicant
Reg. No. 37,316
Hoffmann-La Roche Inc.
340 Kingsland Street
Nutley, New Jersey 07110
Phone: (973) 235-4391

EME/bah
Enclosures





**Europäisches
Patentamt**

**European
Patent Office**

**Office européen
des brevets**

Bescheinigung

Certificate

Attestation

Die angehefteten Unterlagen stimmen mit der ursprünglich eingereichten Fassung der auf dem nächsten Blatt bezeichneten europäischen Patentanmeldung überein.

The attached documents are exact copies of the European patent application described on the following page, as originally filed.

Les documents fixés à cette attestation sont conformes à la version initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patentanmeldung Nr. Patent application No. Demande de brevet n°

02019146.6

Der Präsident des Europäischen Patentamts:
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets
p.o.

R C van Dijk



Anmeldung Nr:
Application no.: 02019146.6
Demande no:

Anmeldetag:
Date of filing: 30.08.02
Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

F. HOFFMANN-LA ROCHE AG

4070 Basel
SUISSE

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:
(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.
If no title is shown please refer to the description.
Si aucun titre n'est indiqué se référer à la description.)

Novel thiazole derivatives

In Anspruch genommene Priorität(en) / Priority(ies) claimed / Priorité(s)
revendiquée(s)
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/
Classification internationale des brevets:

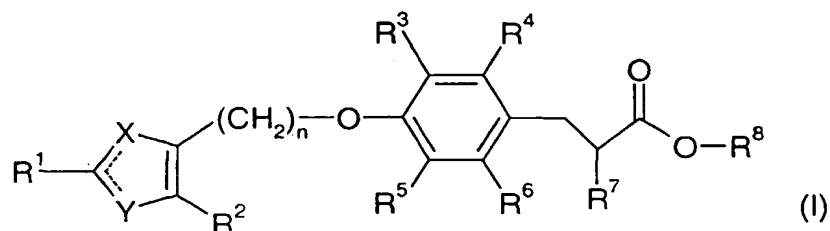
C07D277/00

Am Anmeldetag benannte Vertragsstaaten/Contracting states designated at date of
filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR IE IT LI LU MC NL PT SE SK TR

Novel thiazole derivatives

The present invention is concerned with novel thiazole derivatives, their manufacture and their use as medicaments. In particular, the invention relates to compounds of the formula (I)



wherein

X is N and Y is S; or
X is S and Y is N;

R¹ is aryl or heteroaryl;

R² is hydrogen, lower-alkyl or fluoro-lower-alkyl;

R³, R⁴, R⁵ and R⁶ independently from each other are hydrogen, hydroxy, lower-alkenyl, halogen, lower-alkyl, fluoro-lower-alkyl, hydroxy-lower-alkyl, lower-alkoxy-lower-alkyl, lower-alkoxy, fluoro-lower-alkoxy, hydroxy-lower-alkoxy, lower-alkoxy-lower-alkoxy, wherein at least one of R³, R⁴, R⁵ and R⁶ is not hydrogen, or

R³ and R⁴ are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R³ and R⁴ together are -CH=CH-S-, -S-CH=CH-, -CH=CH-O-, -O-CH=CH-, -CH=CH-CH=CH-, -(CH₂)₃₋₅-, -O-(CH₂)₂₋₃- or -(CH₂)₂₋₃-O-, and R⁵ and R⁶ are as defined above;

R⁷ is lower-alkoxy, lower-alkenyloxy, aryloxy or aryl-lower-alkoxy;

R⁸ is hydrogen or lower-alkyl;

n is 1, 2 or 3;

and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

Peroxisome Proliferator Activated Receptors (PPAR's) are members of the nuclear hormone receptor super family, which are ligand-activated transcription factors regulating gene expression. Various subtypes thereof have been identified and cloned. These include PPAR α , PPAR β (also known as PPAR δ), and PPAR γ . There exist at least two major isoforms of PPAR γ . While PPAR γ 1 is ubiquitously expressed in most tissues, the longer isoform PPAR γ 2 is almost exclusively found in adipocytes. In contrast, PPAR α is predominantly expressed in the liver, kidney and heart. PPAR's modulate a variety of body responses including glucose- and lipid- homeostasis, cell differentiation, inflammatory responses and cardiovascular events.

Diabetes is a disease in which a patient's ability to control glucose levels in blood is impaired, because he has partially lost the ability to respond properly to the action of insulin. In type II diabetes (T2D), often referred to as non-insulin dependent diabetes mellitus (NIDDM), which afflicts 80-90 % of all diabetic patients in developed countries, the Isles of Langerhans in the pancreas still produce insulin. However, the target organs, mainly muscle, liver and adipose tissue, exhibit a profound resistance to insulin stimulation, and the body compensates by producing unphysiologically high levels of insulin. In later stage of disease, however, insulin secretion decreases due to exhaustion of the pancreas. In addition to that T2D is a metabolic-cardiovascular disease syndrome. Among the comorbidities associated with T2D are for example insulin resistance, dyslipidemia, hypertension, endothelial dysfunction and inflammatory atherosclerosis.

Current first line treatment for diabetes generally involves low fat - and glucose - diet and exercise. However, compliance can be moderate and as the disease progresses, treatment with hypoglycemic drugs, e.g. sulfonylureas or metformin, becomes necessary. A promising new class of drugs has recently been introduced that resensitizes patients to their own insulin (insulin sensitizers), thereby reverting blood glucose and triglyceride levels to normal, and thus abolishing, or at least reducing, the requirement for exogenous insulin. Pioglitazone (ActosTM) and rosiglitazone (AvandiaTM) belong to the thiazolidinediones (TZD) class of PPAR γ -agonists and were the first representatives who had been approved for NIDDM in several countries. These compounds, however, suffer from side effects including rare but severe liver toxicity (as seen with troglitazone), and they increase body weight in humans. Therefore, new, better and more efficacious drugs for the treatment of NIDDM are urgently needed. Recent studies provide evidence that a coagonism on PPAR α and PPAR γ would result in compounds with enhanced therapeutic potential, i. e. such compounds should improve the lipid profile in addition to the

normalization of glucose- and insulin-levels (Keller and Wahli: Trends Endocrin. Metab. 1993; 4:291-296, Macdonald and Lane: Current Biology Vol.5 pp.618-621 (1995)). Recent observations suggest furthermore that there is an independent PPAR α mediated effect on insulin-sensitization that could result secondary to the reduction in lipids (Guerre-Millo et al; J Biol Chem 2000; 275: 16638-16642). Consequently, the incorporation of PPAR α activity into PPAR γ agonists is expected to give rise to more efficacious drugs for the treatment and/or prevention of diabetes.

The novel compounds of the present invention exceed the compounds known in the art, inasmuch as they bind to and activate both, PPAR α and PPAR γ , simultaneously and very efficiently. Therefore, these compounds combine the anti-glycemic effect of PPAR γ activation with the anti-dyslipidemic effect of PPAR α activation. Consequently, plasma glucose and insulin are reduced (=insulin sensitization), triglycerides lowered and HDL cholesterol increased (=improved lipid profile). In addition, such compounds may also lower LDL cholesterol, decrease blood pressure and counteract inflammatory atherosclerosis. Since multiple facets of the T2D disease syndrome are addressed by PPAR α and γ coagonists, they are expected to have an enhanced therapeutic potential compared to the compounds already known in the art.

The compounds of the present invention further exhibit improved pharmacological properties compared to known compounds.

Unless otherwise indicated the following definitions are set forth to illustrate and define the meaning and scope of the various terms used to describe the invention herein.

In this specification the term "lower" is used to mean a group consisting of one to seven, preferably of one to four carbon atom(s).

The term "halogen" refers to fluorine, chlorine, bromine and iodine.

The term "protecting group" refers to groups such as e.g. acyl, alkoxycarbonyl, aryloxy carbonyl, silyl, or imine-derivatives, which are used to temporarily block the reactivity of functional groups. Well known protecting groups are e.g. t-butyloxycarbonyl, benzyloxycarbonyl, fluorenylmethyloxycarbonyl or diphenylmethylene which can be used for the protection of amino groups, or lower-alkyl-, β -trimethylsilylethyl- and β -trichloroethyl-esters, which can be used for the protection of carboxy groups.

The term "alkyl", alone or in combination with other groups, refers to a branched or straight-chain monovalent saturated aliphatic hydrocarbon radical of one to twenty carbon atoms, preferably one to sixteen carbon atoms, more preferably one to ten carbon atoms.

The term "lower-alkyl", alone or in combination with other groups, refers to a branched or straight-chain monovalent alkyl radical of one to seven carbon atoms, preferably one to four carbon atoms. This term is further exemplified by such radicals as methyl, ethyl, n-propyl, isopropyl, n-butyl, s-butyl, t-butyl and the like.

- 5 The term "fluoro-lower-alkyl" refers to lower-alkyl groups which are mono- or multiply substituted with fluorine. Examples of fluoro-lower-alkyl groups are e.g. CF_3 , CF_3CH_2 and $(\text{CF}_3)_2\text{CH}$.

- The term "alkoxy" refers to the group $\text{R}'\text{-O-}$, wherein R' is alkyl. The term "lower-alkoxy" refers to the group $\text{R}'\text{-O-}$, wherein R' is lower-alkyl. Examples of lower-alkoxy
10 groups are e.g. methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy and hexyloxy.

 The term "fluoro-lower-alkoxy" refers to the group $\text{R}''\text{-O-}$, wherein R'' is fluoro-lower-alkyl. Examples of fluoro-lower-alkoxy groups are e.g. $\text{CF}_3\text{-O}$, $\text{CF}_3\text{CH}_2\text{-O}$ and $(\text{CF}_3)_2\text{CH-O}$.

- The term "lower-alkenyl", alone or in combination signifies a straight-chain or
15 branched hydrocarbon residue comprising an olefinic bond and up to 8, preferably up to 6, particularly preferred up to 4 carbon atoms. Examples of alkenyl groups are ethenyl, 1-propenyl, 2-propenyl, isopropenyl, 1-butenyl, 2-butenyl, 3-butenyl and isobutenyl. A preferred example is 2-propenyl.

- The term "lower-alkenyloxy" means a group $\text{R}'''\text{-O-}$, wherein R''' is lower-alkenyl.
20 Examples of lower-alkenyloxy groups are butenyloxy, particularly but-3-enyloxy.

- The term "aryl" relates to the phenyl or naphthyl group, preferably the phenyl group, which can optionally be mono- or multiply-substituted, particularly mono- or di-substituted by halogen, hydroxy, CN , CF_3 , NO_2 , NH_2 , $\text{N}(\text{H, lower-alkyl})$, $\text{N}(\text{lower-alkyl})_2$, carboxy, aminocarbonyl, lower-alkyl, lower-alkoxy, aryl and/or aryloxy. Preferred
25 substituents are halogen, CF_3 , lower-alkyl and/or lower-alkoxy.

- The term "heteroaryl" refers to an aromatic 5- or 6-membered ring which can comprise 1, 2 or 3 atoms selected from nitrogen, oxygen and/or sulphur such as furyl, pyridyl, 1,2-, 1,3- and 1,4-diazinyl, thienyl, isoxazolyl, oxazolyl, imidazolyl, or pyrrolyl. The term "heteroaryl" further refers to bicyclic aromatic groups comprising two 5- or 6-
30 membered rings, in which one or both rings can contain 1, 2 or 3 atoms selected from nitrogen, oxygen or sulphur such as e.g. indole or quinoline, or partially hydrogenated bicyclic aromatic groups such as e.g. indolinyl. A heteroaryl group may have a substitution pattern as described earlier in connection with the term "aryl". Preferred heteroaryl groups are e.g. thienyl and furyl which can optionally be substituted as described above, preferably

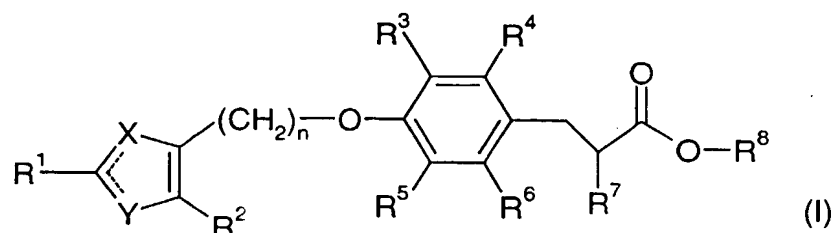
with halogen, CF₃, lower-alkyl and/or lower-alkoxy.

The term "pharmaceutically acceptable salts" embraces salts of the compounds of formula (I) with pharmaceutically acceptable bases such as alkali salts, e.g. Na- and K-salts, alkaline earth salts, e.g. Ca- and Mg-salts, and ammonium or substituted ammonium salts, such as e.g. trimethylammonium salts. The term "pharmaceutically acceptable salts" also relates to such salts.

The compounds of formula (I) can also be solvated, e.g. hydrated. The solvation can be effected in the course of the manufacturing process or can take place e.g. as a consequence of hygroscopic properties of an initially anhydrous compound of formula (I) (hydration). The term pharmaceutically acceptable salts also includes pharmaceutically acceptable solvates.

The term "pharmaceutically acceptable esters" embraces derivatives of the compounds of formula (I), in which a carboxy group has been converted to an ester. Lower-alkyl, hydroxy-lower-alkyl, lower-alkoxy-lower-alkyl, amino-lower-alkyl, mono- or di-lower-alkyl-amino-lower-alkyl, morpholino-lower-alkyl, pyrrolidino-lower-alkyl, piperidino-lower-alkyl, piperazino-lower-alkyl, lower-alkyl-piperazino-lower-alkyl and aralkyl esters are examples of suitable esters. The methyl, ethyl, propyl, butyl and benzyl esters are preferred esters. The methyl and ethyl esters are especially preferred. The term "pharmaceutically acceptable esters" furthermore embraces compounds of formula (I) in which hydroxy groups have been converted to the corresponding esters with inorganic or organic acids such as, nitric acid, sulphuric acid, phosphoric acid, citric acid, formic acid, maleic acid, acetic acid, succinic acid, tartaric acid, methanesulphonic acid, p-toluenesulphonic acid and the like, which are non toxic to living organisms.

In detail, the present invention relates to compounds of formula (I)



wherein

X is N and Y is S; or

5 X is S and Y is N;

R¹ is aryl or heteroaryl;

R² is hydrogen, lower-alkyl or fluoro-lower-alkyl;

10 R³, R⁴, R⁵ and R⁶ independently from each other are hydrogen, hydroxy, lower-alkenyl, halogen, lower-alkyl, fluoro-lower-alkyl, hydroxy-lower-alkyl, lower-alkoxy-lower-alkyl, lower-alkoxy, fluoro-lower-alkoxy, hydroxy-lower-alkoxy, lower-alkoxy-lower-alkoxy, wherein at least one of R³, R⁴, R⁵ and R⁶ is not hydrogen, or

15 R³ and R⁴ are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R³ and R⁴ together are -CH=CH-S-, -S-CH=CH-, -CH=CH-O-, -O-CH=CH-, -CH=CH-CH=CH-, -(CH₂)₃₋₅-, -O-(CH₂)₂₋₃- or -(CH₂)₂₋₃-O-, and R⁵ and R⁶ are as defined above;

R⁷ is lower-alkoxy, lower-alkenyloxy, aryloxy or aryl-lower-alkoxy;

R⁸ is hydrogen or lower-alkyl;

n is 1, 2 or 3;

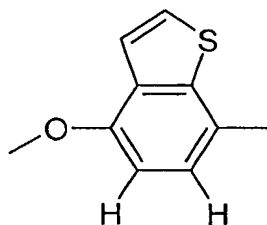
20 and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

Preferred compounds of the of the present invention are those, in which X is N and Y is S. Compounds of formula (I) as defined above, in which R¹ is aryl are also preferred, with those compounds wherein R¹ is phenyl optionally substituted with 1 to 3 substituents independently selected from the group consisting of lower-alkyl, lower-alkoxy, halogen and CF₃ being more preferred, and with those compounds wherein R¹ is phenyl, 4-
25 isopropyl-phenyl, 4-chloro-phenyl or 4-trifluoro-phenyl being particularly preferred.

Furthermore, compounds as defined above in which R^2 is lower-alkyl or hydrogen are preferred, with methyl or hydrogen being particularly preferred. Methyl and hydrogen individually constitute separate preferred embodiments. Other preferred compounds are those, in which R^5 and R^6 are hydrogen.

5 Compounds of formula (I), wherein R^3 and R^4 independently from each other are hydrogen, lower-alkyl, lower-alkoxy or halogen, wherein one of R^3 and R^4 is not hydrogen and R^5 and R^6 are hydrogen, or R^3 and R^4 are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R^3 and R^4 together are $-\text{CH}=\text{CH}-\text{S}-$, $-\text{S}-\text{CH}=\text{CH}-$, $-(\text{CH}_2)_{3-5}-$, and R^5 and R^6 are hydrogen also relate to a preferred
10 embodiment of the present invention. Such compounds, wherein R^5 and R^6 are hydrogen; and R^3 is lower-alkyl or halogen and R^4 is hydrogen, or R^3 is hydrogen and R^4 is lower-alkyl or halogen are particularly preferred.

Other preferred compounds of the present invention are those, wherein R^5 and R^6 are hydrogen; and R^3 and R^4 are bonded to each other to form a ring together with the
15 carbon atoms to which they are attached, and R^3 and R^4 together are $-\text{CH}=\text{CH}-\text{S}-$. Such compounds consequently comprise the following moiety



Further preferred compounds of formula (I) are those, wherein R^7 is lower-alkoxy, particularly ethoxy. Also preferred are compounds of formula (I), wherein R^8 is hydrogen.

20 Also preferred are compounds of formula (I), wherein n is 1. Further preferred are compounds of formula (I), wherein n is 2.

The pharmaceutically acceptable salts of the compound of formula (I) and the pharmaceutically acceptable esters of the compounds of formula (I) individually constitute preferred embodiments of the present invention. Particularly preferred are compounds of
25 formula (I).

Preferred compounds of general formula (I) are those selected from the group consisting of
[rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-

- yl}-propionic acid,
[rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid,
[rac]-2-Ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid,
5 [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid,
10 [rac]-2-Ethoxy-3-{3-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,
[rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,
15 [rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,
[rac]-2-Ethoxy-3-(2-methyl-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
20 [rac]-2-Ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid,
[rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid,
25 [rac]-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
[rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
30 [rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid,
(2S)-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
(2S)-2-Ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,
35 (2S)-3-{4-[2-(3-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,

- (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
(2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid,
5 (2S)-3-{2-Chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid,
(2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-[3-fluoro-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl]-
10 propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
[rac]-2-Ethoxy-3-[3-fluoro-4-[2-(2-phenyl-thiazol-4-yl)-ethoxy]-phenyl]-propionic acid,
[rac]-2-Ethoxy-3-[3-fluoro-4-(4-methyl-2-phenyl-thiazol-5-ylmethoxy)-phenyl]-
15 propionic acid,
[rac]-2-Ethoxy-3-[3-fluoro-4-[3-(2-phenyl-thiazol-4-yl)-propoxy]-phenyl]-propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
20 [rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid,
[rac]-3-{4-[2-(2-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
25 [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-4-methyl-thiazol-5-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid,
[rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-
30 propionic acid,
[rac]-3-{4-[2-(4-Chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid,
35 [rac]-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-(4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-

- phenyl)-propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-isopropyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
5 [rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid,
[rac]-2-Ethoxy-3-(3-fluoro-4-{3-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-propoxy}-phenyl)-propionic acid, and
10 [rac]-3-(4-{3-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-propoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid,
and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

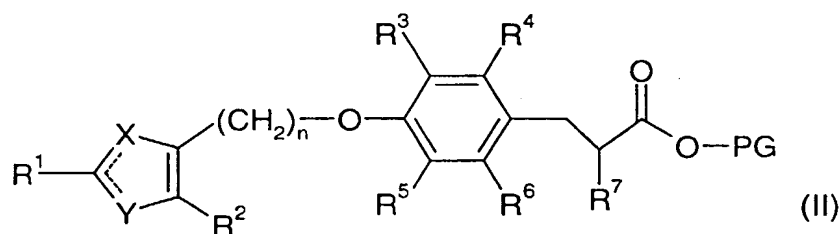
- Particularly preferred compounds of formula (I) are those selected from the group consisting of
15 [rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid,
[rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid,
[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,
20 [rac]-2-Ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid,
[rac]-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
25 (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,
(2S)-3-{2-Chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid, and
[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid,
30 and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

- Compounds of formula (I) can have one or more asymmetric carbon atoms and can exist in the form of optically pure enantiomers, mixtures of enantiomers such as, for example, racemates, optically pure diastereoisomers, mixtures of diastereoisomers,
35 diastereoisomeric racemates or mixtures of diastereoisomeric racemates. The optically

active forms can be obtained for example by resolution of the racemates, by asymmetric synthesis or asymmetric chromatography (chromatography with a chiral adsorbent or eluant). The invention embraces all of these forms.

It will be appreciated, that the compounds of general formula (I) in this invention
5 may be derivatised at functional groups to provide derivatives which are capable of conversion back to the parent compound in vivo. Physiologically acceptable and metabolically labile derivatives, which are capable of producing the parent compounds of general formula (I) in vivo are also within the scope of this invention.

A further aspect of the present invention is the process for the manufacture of
10 compounds of formula (I) as defined above, which process comprises removing a protecting group in a compound of formula (II)



wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, X, Y and n are as defined as before and PG is a protecting group.

Possible protecting groups PG in compounds of formula (II) are e.g. lower-alkyl-, β -trimethylsilylethyl- and β -trichloroethyl-esters, which can be used for the protection of the corresponding carboxy group. Lower-alkyl-ester protecting groups can be removed in the presence of a base such as e.g. LiOH or NaOH in a solvent such as e.g. H₂O, ethanol, tetrahydrofuran, or dioxan, or in a mixture of such solvents, e.g. in a temperature range of
15 10 – 50°C. The β -trichloroethyl-ester protecting group can be removed in the presence of Zn in acetic acid, e.g. in a temperature range of 10 – 50°C. The β -trimethylsilylethyl-ester protecting group can be removed in the presence of tetrabutylammonium fluoride in tetrahydrofuran, e.g. in a temperature range of 20 – 65°C. Methods for converting a compound of formula (I) as defined above to a pharmaceutically acceptable salt are known
20 in the art.

The invention further relates to compounds of formula (I) as defined above, when manufactured according to a process as defined above.

As described above, the compounds of formula (I) of the present invention can be used as medicaments for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists. Examples of such diseases are diabetes, particularly non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases (such as e.g. crown disease, inflammatory bowel disease, colitis, pancreatitis, cholestasis/fibrosis of the liver, and diseases that have an inflammatory component such as e.g. Alzheimer's disease or impaired/improvable cognitive function) and proliferative diseases (cancers such as e.g. liposarcoma, colon cancer, prostate cancer, pancreatic cancer and breast cancer). The use as medicament for the treatment and/or prevention of non-insulin dependent diabetes mellitus is preferred.

The invention therefore also relates to pharmaceutical compositions comprising a compound as defined above and a pharmaceutically acceptable carrier and/or adjuvant.

Further, the invention relates to compounds as defined above for use as therapeutic active substances, particularly as therapeutic active substances for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists. Examples of such diseases are diabetes, particularly non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases and proliferative diseases, preferably non-insulin dependent diabetes mellitus.

In another embodiment, the invention relates to a method for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists, which method comprises administering a compound of formula (I) to a human or animal. Preferred examples of such diseases are diabetes, particularly non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases and proliferative diseases, preferably for the treatment and/or prevention of non-insulin dependent diabetes mellitus.

The invention further relates to the use of compounds as defined above for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists. Preferred examples of such diseases are diabetes, particularly non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases and proliferative diseases,

preferably non-insulin dependent diabetes mellitus.

In addition, the invention relates to the use of compounds as defined above for the preparation of medicaments for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists. Preferred examples of such diseases are

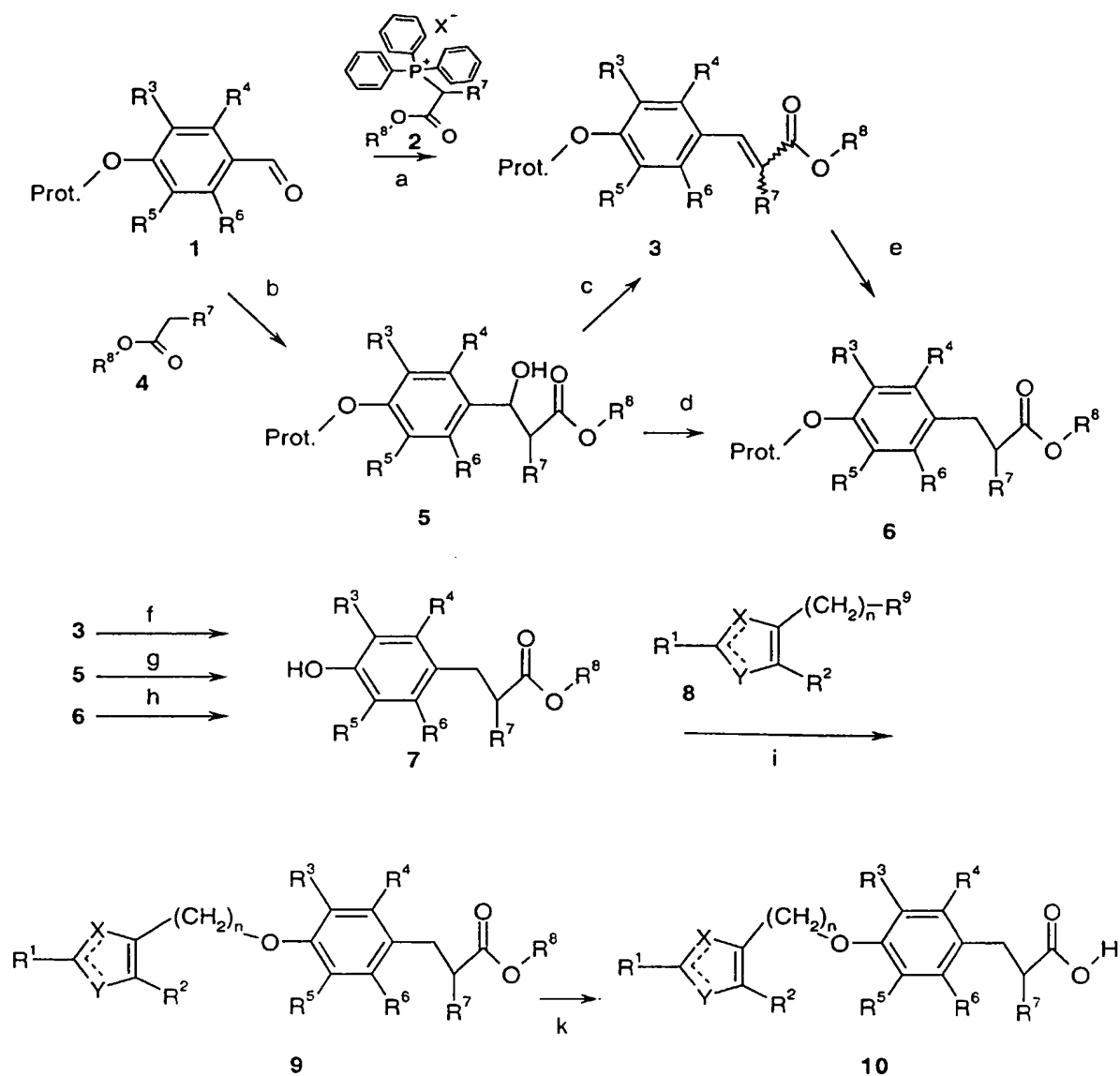
5 diabetes, particularly non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases and proliferative diseases, preferably non-insulin dependent diabetes mellitus. Such medicaments comprise a compound as defined above.

The compounds of formula (I) can be manufactured by the methods given below, by the methods given in the examples or by analogous methods. Appropriate reaction conditions for the individual reaction steps are known to a person skilled in the art. Starting materials are either commercially available or can be prepared by methods
5 analogous to the methods given below, by methods described in references cited in the text or in the examples, or by methods known in the art.

Racemates of compounds of formula (I) [compounds 9 and compounds 10 in scheme 1] can e. g. be synthesized according to the methods depicted in scheme 1 or by analogous methods.

10 Homochiral compounds of formula (I) (compounds 8 and 9 in scheme 2 and compounds 6 and 7 in scheme 3) can be prepared according to the methods depicted in scheme 2 and 3 or by analogous methods.

Scheme 1



- Aldehydes **1** can be reacted with a *Wittig* salt **2** such as (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium chloride or (1,2-dimethoxy-2-oxoethyl)triphenyl phosphonium bromide in solvents like isopropanol, dichloromethane or tetrahydrofuran or mixtures thereof in the presence of a base like potassium carbonate, 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) or 1,1,3,3-tetramethyl-guanidine, preferably between 0°C and the reflux temperature of the solvents, giving acrylic esters **3** as E and/or Z isomers (step a). Hydrogenation of acrylic esters **3** using palladium on charcoal as catalyst, preferably at room temperature and 1 atm. pressure of hydrogen, in solvents like methanol, ethanol, tetrahydrofuran, acetic acid, dichloromethane and mixtures thereof, affords racemic esters **7**, provided that the protecting group can be cleaved reductively (step f). Hydrogenation of compounds in which R³-R⁴ together with the attached benzene ring form a benzofuran moiety can be

performed using extended reaction times to provide the corresponding benzo-dihydrofuran analogues. In compounds, in which R^3 - R^4 together with the attached benzene ring form a benzothiophene or a benzofuran moiety, the reduction of the double bond is preferably performed with a reducing metal like magnesium in solvent mixtures
5 like tetrahydrofuran / methanol between room temperature and the reflux temperature of the solvents leading to saturated compounds 6 (step e). Subsequently, the protecting group like a benzyl ether is cleaved, e. g. by using dimethyl sulfide and boron trifluoride diethyl etherate in a solvent like dichloromethane between room temperature and the reflux temperature of the solvent to give phenolic compounds 7 (step h).

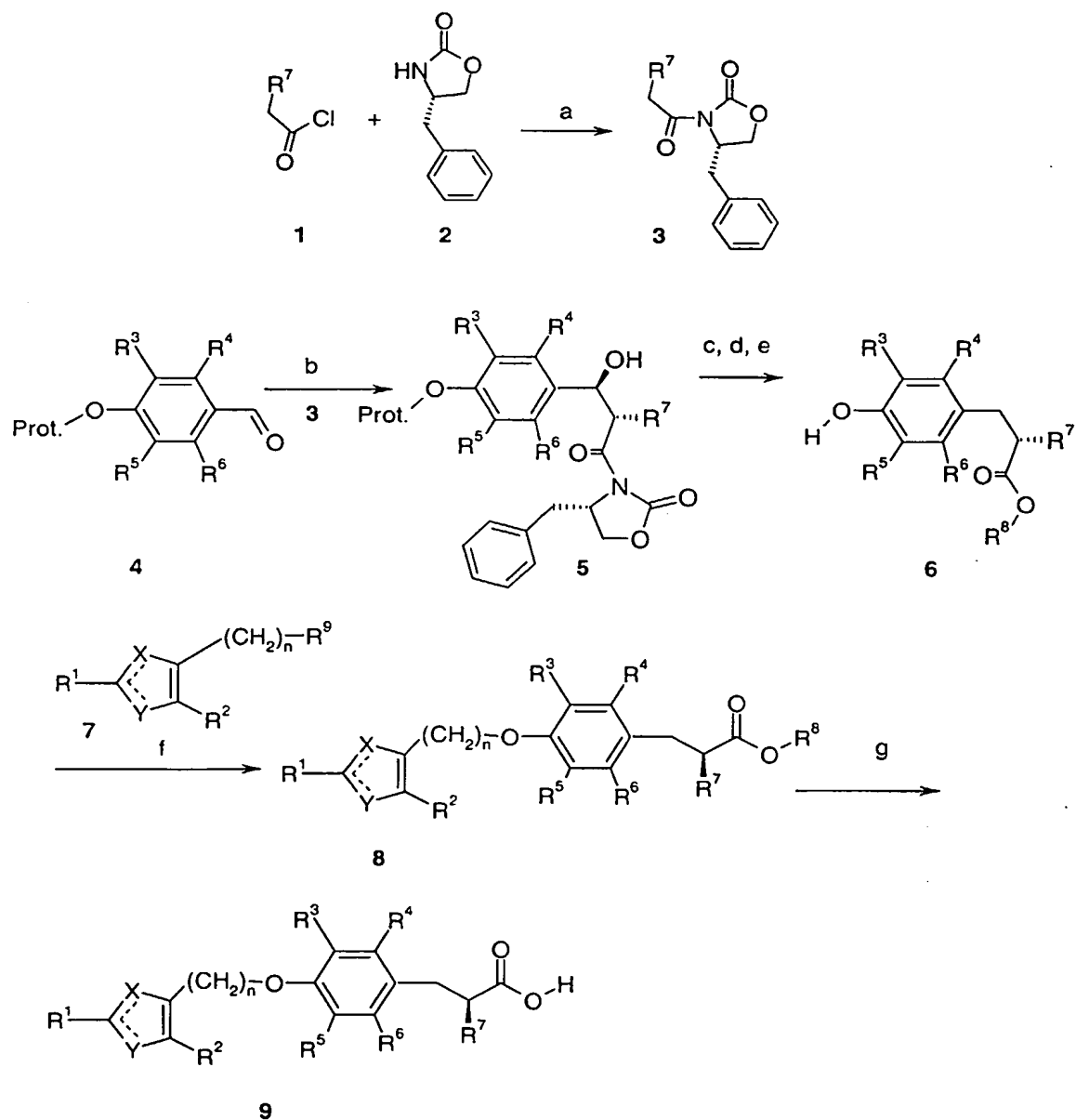
10 Alternatively, aldehydes 1 are reacted with the enolate of alkoxy-acetic acid esters 4 (preferably the lithium-enolate, prepared at -78°C by treatment of 4 with a strong, non-nucleophilic base like lithium diisopropylamide in an inert solvent like tetrahydrofuran), preferably at temperatures around -78°C , in solvents like tetrahydrofuran giving the aldol
15 5 as a mixture of diastereomers (step b). Removal of the benzylic hydroxy group in 5 with a reducing agent like e. g. triethylsilane in the presence of a Lewis acid, like boron-trifluoride, or a protic acid, like trifluoroacetic acid, in a suitable solvent like trifluoroacetic acid itself or dichloromethane between 0°C and 60°C yields racemic esters 6 (step d); ensuing removal of the protecting group, e. g. a benzyloxy function, can then be
20 performed by standard technology, e. g. catalytic hydrogenation using hydrogen and a catalyst like palladium to give phenolic compounds 7 (step h). Catalytic hydrogenation can also be used to convert in one step benzyl protected hydroxy compounds 5 into phenolic compounds 7 (step g), preferably using palladium on charcoal as catalyst in the presence of an acid like oxalic acid in solvents like alcohols at temperatures around room
25 temperature and a hydrogen pressure up to 100 bar. The cleavage of the protective function can also be performed before the removal of the benzylic hydroxy group; in such a case, similar reaction conditions can be chosen for the removal of the benzylic hydroxy group as just described for the transformation of compounds 5.

As an alternative method, compounds 5 can be treated with catalytic amounts of an acid like para toluene sulfonic acid in a solvent like benzene or toluene, preferably under
30 conditions allowing the removal of the water formed (e. g. with a Dean Stark trap or in the presence of molecular sieves) at temperatures between room temperature and the reflux temperature of the solvents to yield acrylic esters 3 (step c).

Aryl-thiazole compounds 8 (prepared as outlined in schemes 11-13) are condensed with phenols 7 according to well known procedures: if R^9 represents a hydroxy group e. g. via
35 *Mitsunobu*-reaction, with triphenylphosphine and di-tert-butyl-, diisopropyl- or diethylazodicarboxylate as reagents; this transformation is preferably carried out in a solvent like toluene, dichloromethane or tetrahydrofuran at ambient temperature. Alternatively, if R^9

represents a halide, mesylate or tosylate moiety, the aryl-thiazole compounds 8 can be reacted with phenols 7 in solvents like N,N-dimethylformamide, acetonitrile, acetone or methyl-ethyl ketone in the presence of a weak base like cesium or potassium carbonate at a temperature ranging from room temperature to 140°C, preferably around 50°C to yield ether compounds 9 (step i). Those can optionally be hydrolyzed according to standard procedures, e. g. by treatment with an alkali hydroxide like LiOH or NaOH in a polar solvent mixture like tetrahydrofuran/ethanol/water leading to carboxylic acids 10 (step k).

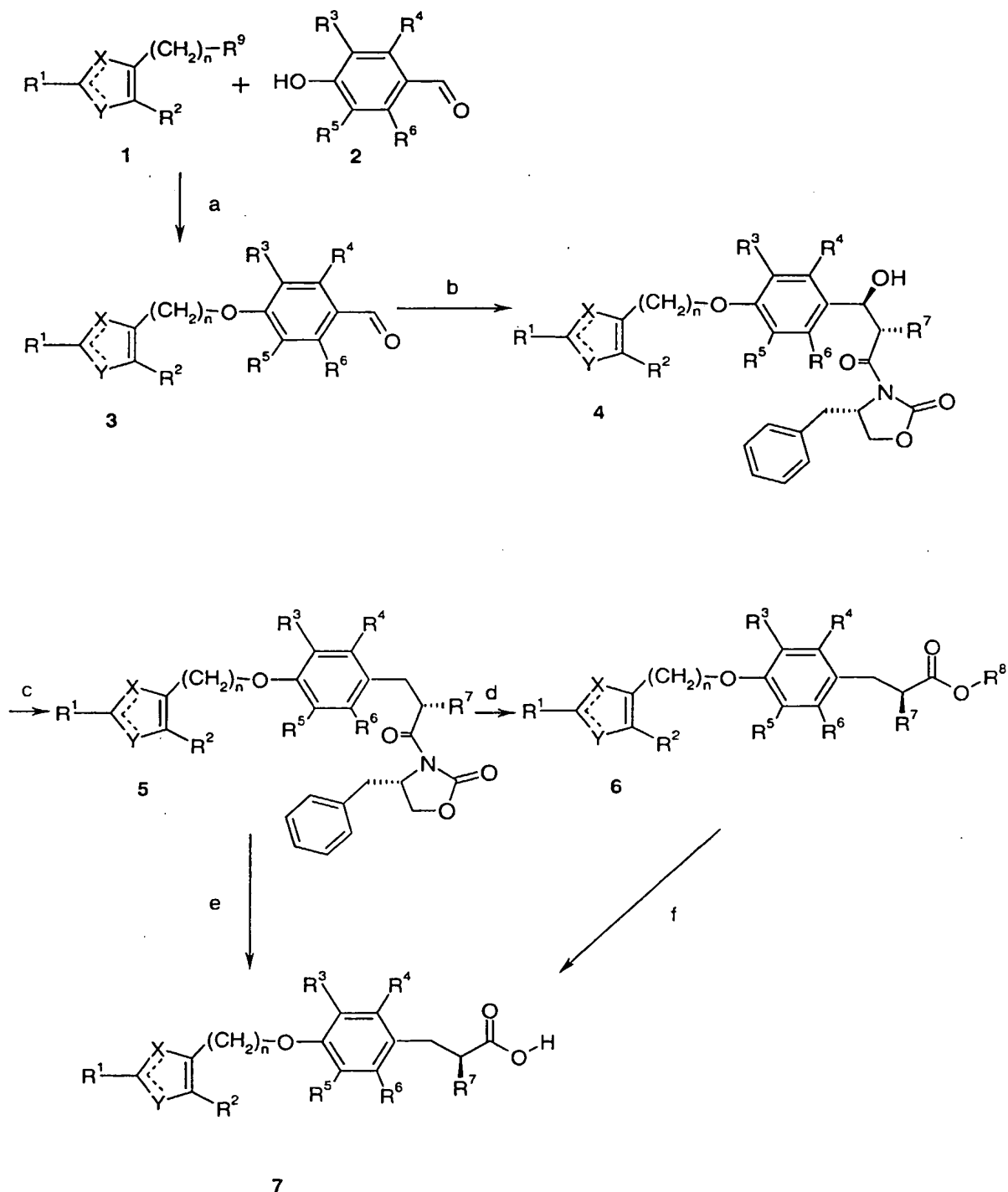
Scheme 2



Homochiral alpha-alkoxy-phenyl-propionic acid esters of formula 8 and free acids of formula 9 can be prepared according to the method depicted in scheme 2 or by analogous methods known in the art.

The well known chiral auxiliary 2 [(S)-4-benzyl-oxazolidin-2-one] is condensed with an alkoxy-acetyl chloride 1 in the presence of a strong base like n-butyl lithium in an inert solvent like tetrahydrofuran at temperatures around -78°C to produce building block 3 (step a). The latter is then treated according to literature precedence [Tetrahedron Asymmetry (1999), 10, 1353-1367] with dibutylboron-triflate and a tertiary amine like triethylamine in dichloromethane to generate the corresponding boron enolate, which is subsequently reacted at low temperatures with aldehydes 4 resulting in compounds 5 (step b). In compounds 5, one of all four possible stereoisomers is strongly predominating (stereochemistry as indicated without rigorous proof with respect to the benzylic position). Compounds 5 are converted into phenolic intermediates 6 via a three step sequence encompassing: i) carefully controlled ester formation using only a minimal excess of alcoholate in the corresponding alcohol as solvent or in solvents like tetrahydrofuran or dioxane at temperatures ranging from -20°C to room temperature (step c); ii) reductive removal of the benzylic hydroxy group as described above for the conversion of compounds 5 to compounds 6 in scheme 1 (step d); iii) removal of the protecting group by standard technology (step e); the order of the three reaction steps c, d, e is interchangeable, and the simultaneous removal of the benzylic hydroxy function and a benzyl protecting group as described for the conversion of compounds 5 to compounds 7 in scheme 1 is also possible. The transformation of phenolic intermediates 6 into ester 8 and / or acids 9 can be performed in perfect analogy as described for racemic phenolic intermediates 7 in scheme 1 (steps f and g). If carefully controlled reaction conditions are applied as detailed in the experimental part, hardly any racemisation occurs during this reaction sequence. The optical purity of compounds 8 and 9 can be determined by chiral HPLC or by ^1H -NMR-spectroscopy in the presence of a chiral solvent like 1-(9-anthryl)-2,2,2-trifluoro-ethanol.

Scheme 3

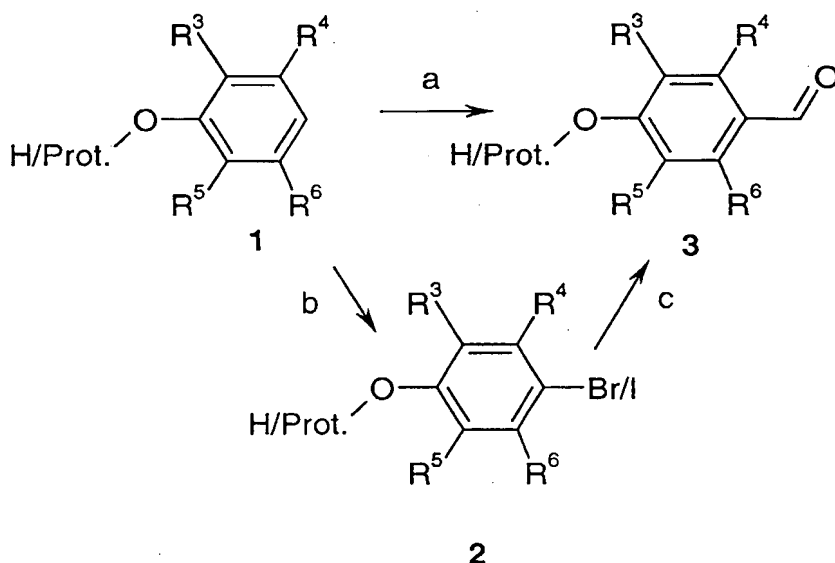


Homochiral α -alkoxy-phenyl-propionic acid esters of formula 6 and free acids of formula 7 can also be prepared according to a linear synthetic sequence depicted in scheme 3. Thus, reaction types already described in scheme 2 are used in a different order beginning with the condensation of aryl-thiazole synthons 1 with phenols 2 affording ether compounds 3 bearing an aldehyde moiety (step a). These ether compounds 3 are then

reacted with the chiral synthons (compounds 3 in scheme 2) to form aldol-adducts 4 (step b). Removal of the benzylic hydroxy function in compounds 4 leads to compounds 5 (step c), which can be converted into the corresponding esters 6 (step d) or acids 7 (step e) as described for the analogous reactions in scheme 1 and 2, respectively. Optionally, ester compounds 6 can be hydrolysed to acids 7 (step f).

Aldehydes 1 (scheme 1), aldehydes 4 (scheme 2), aldehydes 2 (scheme 3), are known or can be synthesized by methods known in the art. Examples for possible syntheses of these key intermediates are given in schemes 4-10.

Scheme 4



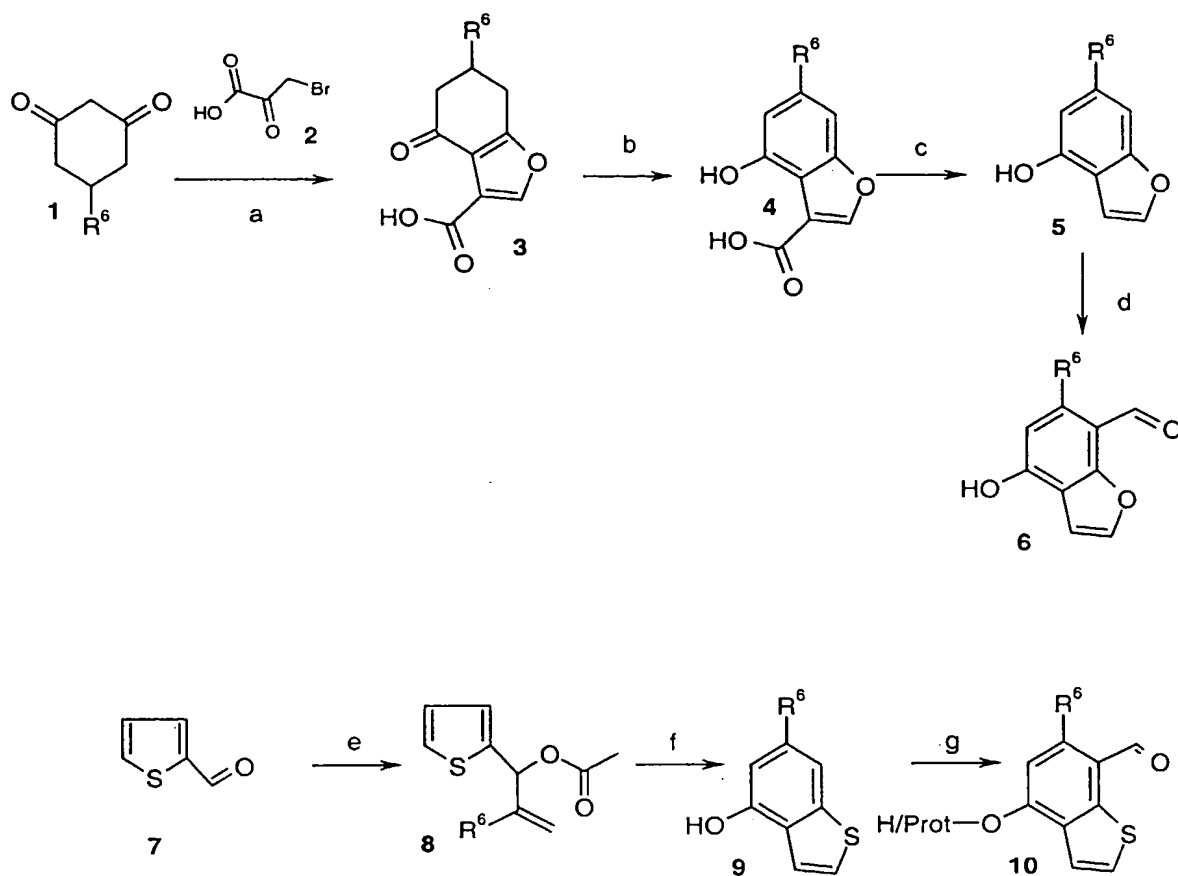
10

Known phenols 1 can be transformed into aldehydes 3 either by known formylation reactions such as e. g. the *Vilsmeier* formylation, by treatment with hexamethylene tetramine under acidic conditions, e. g. in the presence of sulfuric acid or preferably with trifluoroacetic acid as solvent between 0°C and the reflux temperature of trifluoroacetic acid, or by formylation with dichloromethyl methyl ether in the presence of titanium tetrachloride, preferably in dichloromethane at temperatures between -78°C and the reflux temperature of the solvent (step a); alternatively, a two step procedure might be used: introduction of a halogen atom into the para position, e.g. by use of N-bromo- or N-iodo-succinimide, e. g. in a mixture of concentrated sulfuric acid and tetrahydrofuran preferably at ambient temperature, followed by a metal halogen exchange, realized by treatment with an alkyl-lithium reagent like n-butyllithium, preferably at temperatures around -78°C, and quenching the resulting aryl-Li with a formyl transfer reagent like N,N-dimethylformamide or N-formyl-piperidine (steps b and c). Alternatively, a carbonylation reaction can be used for the introduction of the formyl group in step c, e. g. by use of

20

sodium formate, bis(triphenylphosphine) palladium(II) dichloride and CO gas in a solvent like N,N-dimethylformamide, preferably at temperatures around 100°C.

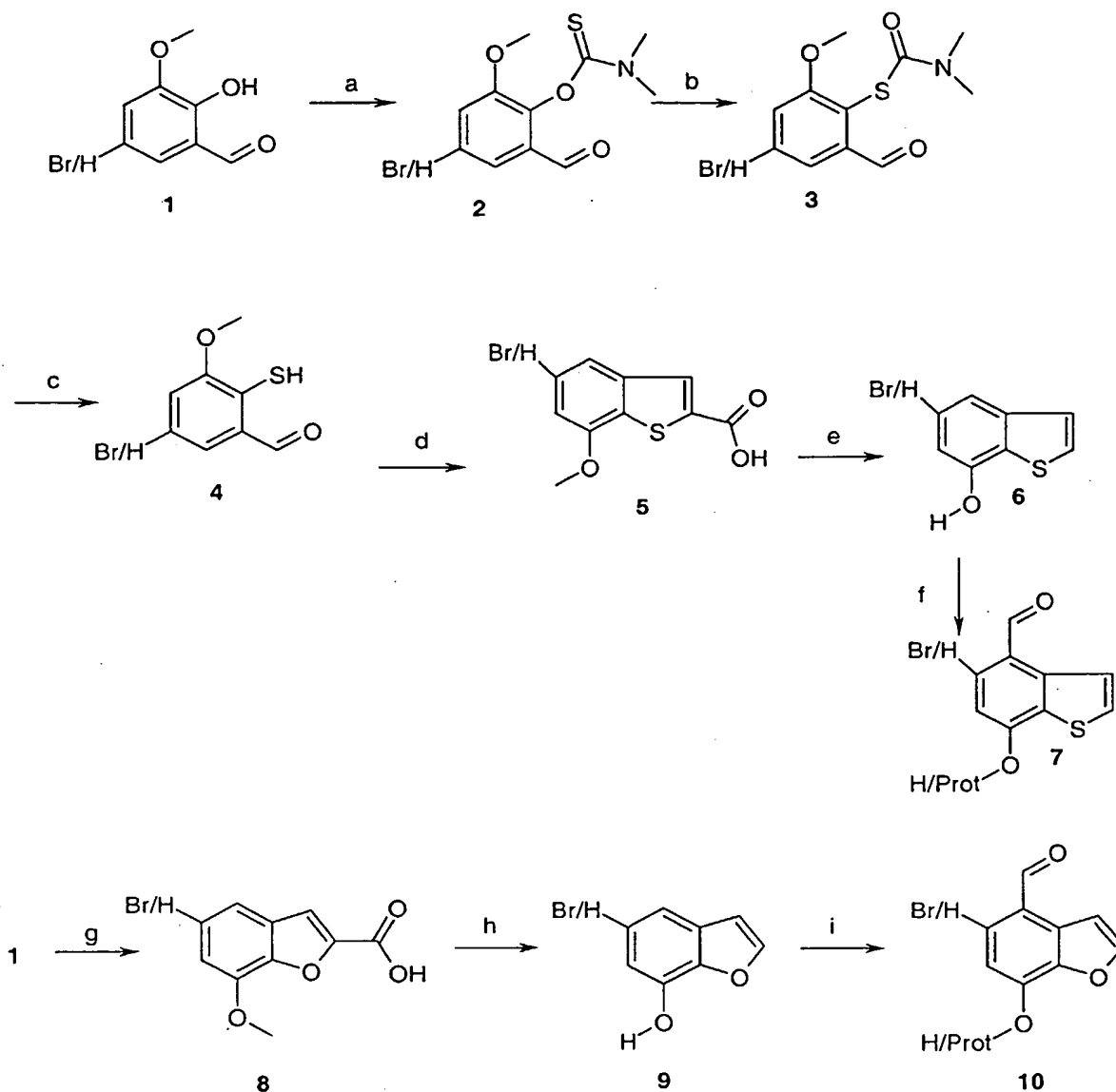
Scheme 5



- 5 4-Hydroxy-benzofuran 5 (R⁶=H) [Synthetic Communications (1986), 16(13), 1635-1640; Helvetica Chimica Acta (1933), 16, 121-129] and 4-hydroxy-benzothiophene 9 (R⁶=H) [Jpn. Kokai Tokkyo Koho (2001), 2001048876A2] are known. Thus, cyclohexane-1,3-diones 1 carrying variable substituents R⁶ at the 5-position can be reacted with bromo-
- 10 temperatures between 0°C and the reflux temperature of methanol followed by treatment with hydrochloric acid at around 100°C to give furan-carboxylic acids 3 (step a). Treatment of these furan-carboxylic acids 3 in an inert solvent like decahydro-naphthalene in the presence of a hydrogen acceptor like dodecene and palladium on carbon, preferably at reflux, provides carboxy-benzofurans 4 (step b), which are decarboxylated to
- 15 benzofurans 5, e. g. by using copper powder in quinoline at temperatures between 200°C and 240°C (step c). Similar to the transformations described in scheme 4, benzofurans 5 can finally be converted into formylated benzofuran intermediates 6 (step d).

Treatment of 2-thiophenecarbaldehyde 7 with suitable vinyl-lithium- or vinyl-magnesium-derivatives in solvents like tetrahydrofuran or 1,2-dimethoxy-ethane, preferably in a temperature range between -78°C and room temperature, followed by in situ treatment with acetic anhydride yields thiophenes 8 with variable substitution R^6 (step e). Treatment of thiophenes 8 with carbon monoxide, preferably at a pressure of 20 to 60 bar, a palladium catalyst like palladium acetate, a phosphine like triphenylphosphine, in solvent mixtures which may typically contain acetic anhydride, triethylamine, toluene or tetrahydrofuran, preferably in a temperature range between 100°C to 160°C , affords after saponification of the acetate function benzothiophenes 9 (step f). Similar to the transformations described in scheme 4, benzothiophenes 9 can finally be converted into formylated benzothiophene intermediates 10 (step g).

Scheme 6

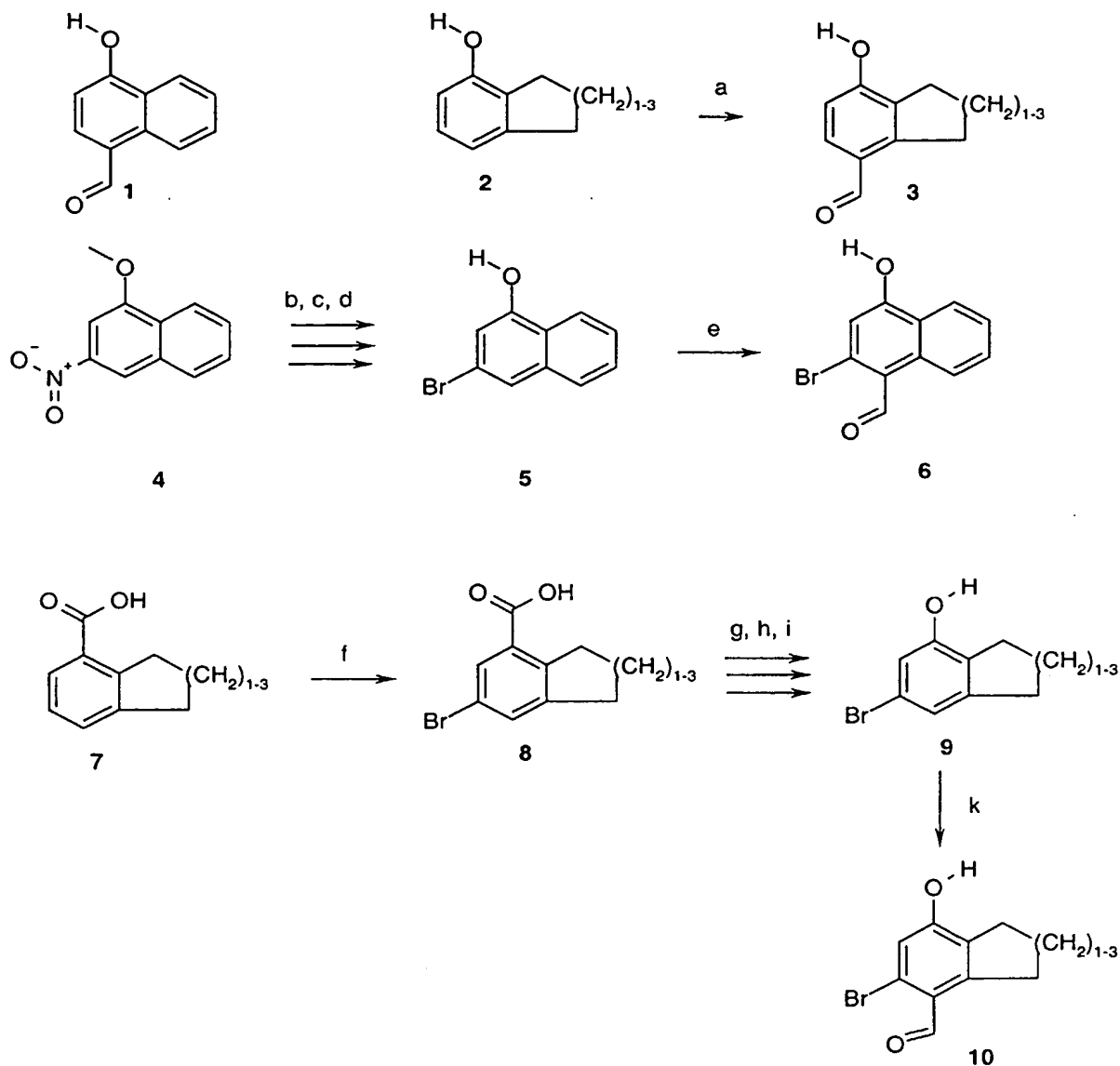


- 2-Hydroxy-3-methoxy-benzaldehyde 1, optionally substituted with bromine in position 5, can be transformed into benzo[b]thiophen-7-ol 6 or 5-bromo-benzo[b]thiophen-7-ol 6.
- 5 This sequence can be carried out in analogy to the method described in J. Chem. Soc., Perkin Trans. 1 1983(12), 2973-7; for the transformation of 2-hydroxy-3-methoxy-benzaldehyde into benzo[b]thiophen-7-ol. It involves the following steps: treatment with N,N-dimethylthiocarbamoyl chloride in a solvent like tetrahydrofuran in the presence of an aqueous base like potassium hydroxide in water or in the presence of an organic base
- 10 like diisopropyl-ethyl-amine, preferably at temperatures between 0°C and room temperature, generates thionocarbamates 2 (step a); thermal rearrangement of compounds 2 without solvent or preferably in an inert solvent like diphenyl ether at temperatures between 200°C and 280°C leads to arylthiocarbamates 3 (step b); saponification in a

solvent like an alcohol with a base like sodium or potassium hydroxide, preferably between room temperature and the reflux temperature of the solvents, leads then to thiophenols 4 (step c); reaction of these thiophenols 4 with sodium chloroacetate in water or a water / alcohol mixture in the presence of a base like sodium or potassium hydroxide in a temperature range between room temperature and the reflux temperature of the solvents produces then benzothiophene-carboxylic acids 5 (step d); decarboxylation, e. g. in quinoline in the presence of copper bronze at temperatures between 200°C and 240°C, followed by cleavage of the methyl ether function, e. g. by treatment with aqueous hydrobromic acid in acetic acid at reflux, then yields benzo[b]thiophen-7-ols 6 (step e). Similar to the transformations described in scheme 4, benzo[b]thiophen-7-ols 6 can finally be converted into formylated benzo[b]thiophen-7-ol intermediates 7 (step f).

7-Hydroxy-benzofuran is known and commercially available [J. Med. Chem. (1987), 30(1), 62-7]. In a sequence similar to that described above, the 5-bromo-analogue can be prepared from 2-hydroxy-3-methoxy-benzaldehyde 1 by reaction with ethyl chloroacetate in a solvent like N,N-dimethylformamide in the presence of a base like potassium carbonate at temperatures between 60°C and 120°C yielding benzofuran carboxylic acid 8 (step g). Decarboxylation as described above and ensuing ether cleavage, preferably with pyridine hydrochloride at temperatures around 200°C, then leads to 5-bromo-7-hydroxy-benzofuran 9 (step h). Similar to the transformations described in scheme 4, 5-bromo-7-hydroxy-benzofuran 9 can finally be converted into formylated 5-bromo-7-hydroxy-benzofuran intermediate 10 (step i).

Scheme 7



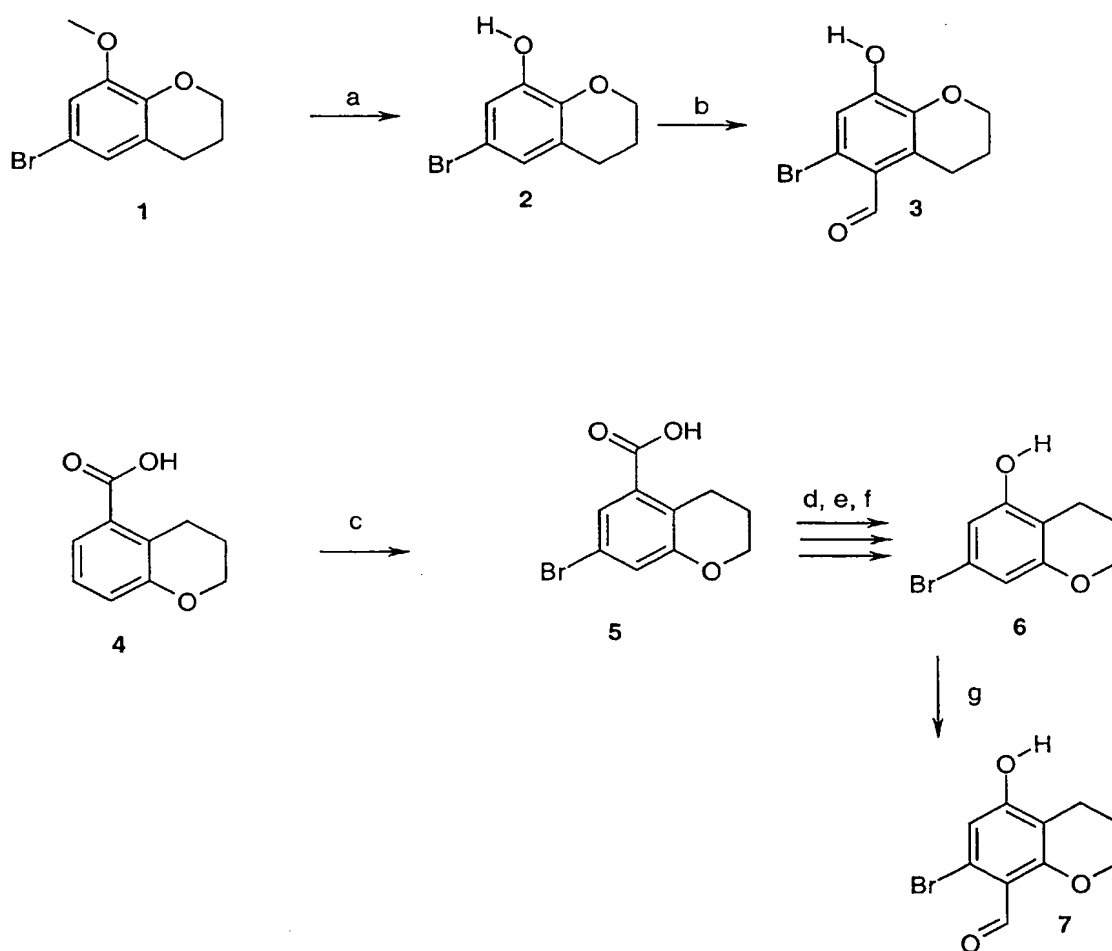
1-Hydroxy-4-formyl-naphthalene **1** and 2,3-annelated phenols **2** with a ring size of 5, 6 and 7 are commercially available or known [see J. Am. Chem. Soc. (1988), 110(19), 6471-6480; U.S. (2000) 6121397; PCT Int. Appl. (1999) WO99/10339]. Similar to the transformations described in scheme 4, 2,3-annelated phenols **2** can be converted into formylated 2,3-annelated phenols **3** (step **a**).

3-Bromo-1-hydroxy-naphthalene **5**, an intermediate carrying a functionality, which allows synthetic modifications at a later stage, can be prepared from 3-nitro-1-methoxy-naphthalene **4** [Monatsh. Chem. (1992), 123(6-7), 637-645] by well established procedures, i. e. reduction of the nitro function, e. g. by hydrogenation in the presence of a palladium catalyst, followed by diazotisation, *Sandmeyer* reaction and cleavage of the

methyl ether function giving 3-bromo-1-hydroxy-naphthalene 5 (steps b, c, d). Similar to the transformations described in scheme 4, 3-bromo-1-hydroxy-naphthalene 5 can be converted into 3-bromo-4-formyl-1-hydroxy-naphthalene 6 (step e).

2,3-Annulated carboxylic acids 7 are known, their 3-bromo analogues 8 are known or can be prepared by established methods of bromination of aromatic nuclei [J. Org. Chem. (1978), 43(11), 2167-70; Ger. Offen. (1977), DE 2633905] (step f). Such 3-bromo-benzoic acids can then be converted into the corresponding phenols 9 by known methods such as e. g. exhaustive reduction with borane to the corresponding alcohol, oxidation, e. g. using Swern conditions (oxalyl chloride / dimethylsulfoxide / triethylamine in dichloromethane, -78°C to room temperature), to the corresponding aldehyde, followed by *Baeyer-Villiger* oxidation with peracetic acid (40%) in acetic acid (steps g, h, i). Similar to the transformations described in scheme 4, phenols 9 can be converted into intermediates 10 (step k).

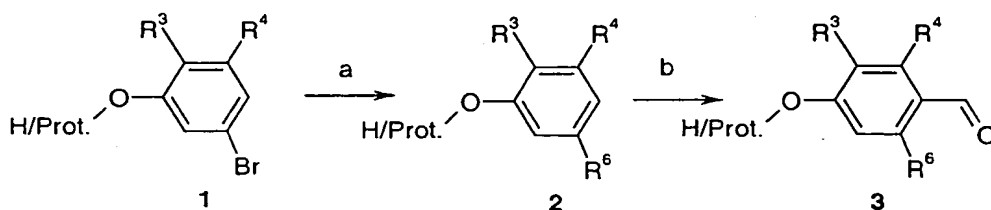
Scheme 8



Bromo-methoxy compound 1 characterized by an annelated dihydro-2H-pyran ring is known [Can. J. Chem. (1982), 60(16), 2093-8]. Cleavage of the methoxy ether function with pyridine hydrochloride at temperatures around 200°C leads to 3-bromo-phenol 2 (step a). Similar to the transformations described in scheme 4, compound 2 can be converted into intermediate 3 (step b).

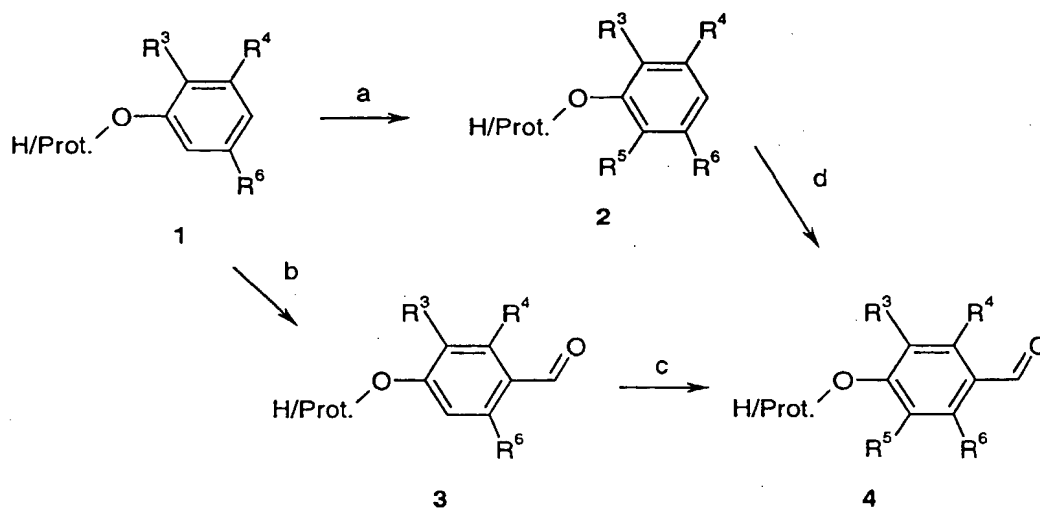
The isomeric building block can be obtained as follows: Carboxylic acid 4 [U.S. (1999), US 5856529 A] can be brominated to give the 3-bromo derivative 5 (step c), which can be transformed into phenol 6 by a sequence analogous to that described for the transformation of compounds 8 into compounds 9 in scheme 7 (steps d, e, f). Similar to the transformations described in scheme 4, phenol 6 can be converted into intermediate 7 (step g).

Scheme 9



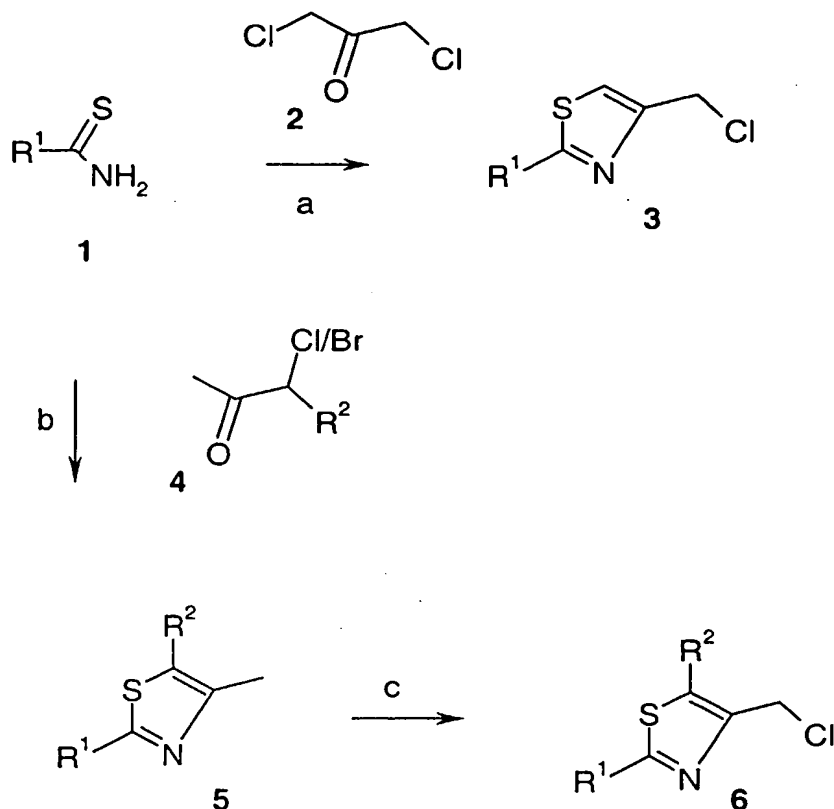
3-Bromo-phenols 1 (intermediates 6, scheme 6, intermediates 9, scheme 6, intermediates 5, scheme 7, intermediates 9, scheme 7, as well as intermediates 2 and 6, scheme 8), optionally carrying a protective function, can be converted into analogous phenols 2 carrying variable substituents R⁶ by first transforming the bromo-compound into the corresponding aryl-lithium derivative (e. g. by using an alkyl lithium reagent in a solvent like tetrahydrofuran, preferably at a temperature around -78°C) and then quenching the latter with a variety of electrophiles using methods well known in the art (step a). For the synthesis of phenols (R⁶=OH), the aryl lithium compounds are reacted with trimethylborate at temperatures between -78°C and the reflux temperature of tetrahydrofuran, followed by oxidation e. g. with N-methyl morpholine N-oxide or H₂O₂ / NaOH, preferably at the reflux temperature of tetrahydrofuran [compare Synlett 1995(09), 931-932]. These phenols 2 with R⁶ equal OH can then be transformed into the corresponding ether compounds by well known methods. Similar to the reaction sequence described in scheme 4, phenolic compounds 2 can finally be converted into phenolic aldehyde intermediates 3 (step b).

Scheme 10



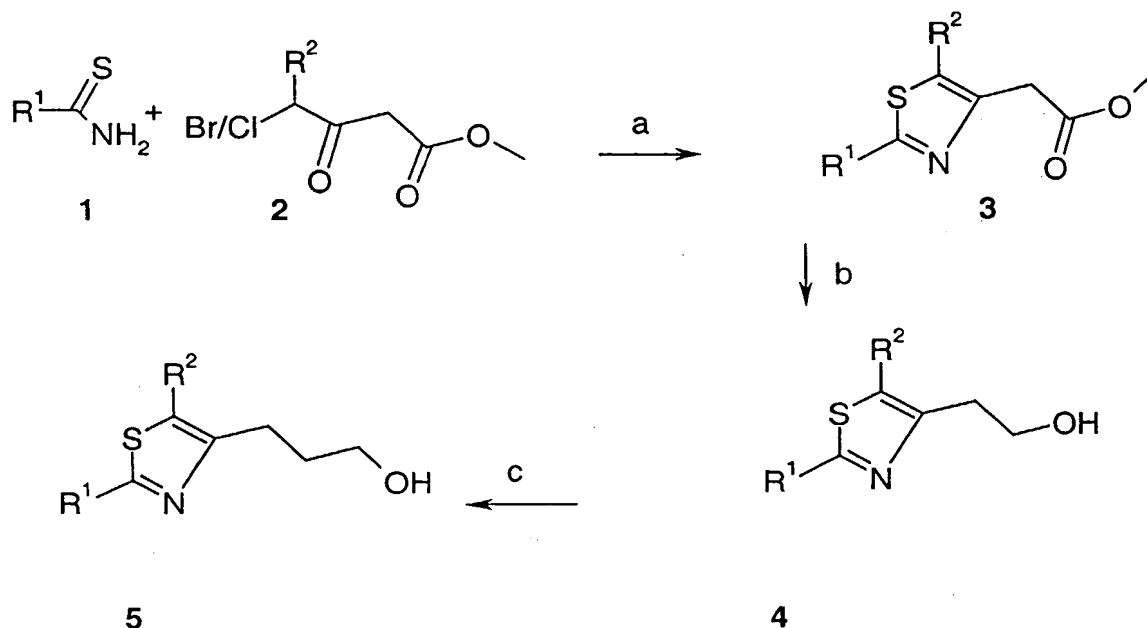
- Phenols 1, optionally protected, can be further functionalized into phenols 2 carrying additional substituents R^5 by known methods of electrophilic aromatic substitution. In many cases, mixture of ortho / para - substitution-, and ortho / para - disubstitution-products will be formed in ratios depending on the precise reaction conditions. In such cases, the reaction conditions can be optimized in order to achieve the highest possible yield of mono-ortho product; optionally, product mixtures can also be separated into pure isomers by known methods such as silica gel chromatography (step a). 4-Formyl compounds 3 can be obtained from phenols 1, optionally protected, by transformations as described in scheme 4 (step b). 4-Formyl compounds 3 can then again be used as starting materials applying known methods of electrophilic aromatic substitutions leading to compounds 4 carrying an additional R^5 substituent (step c). Alternatively, compounds 4 may be obtained from phenols 2 by transformations as described in scheme 4 (step d).

Scheme 11



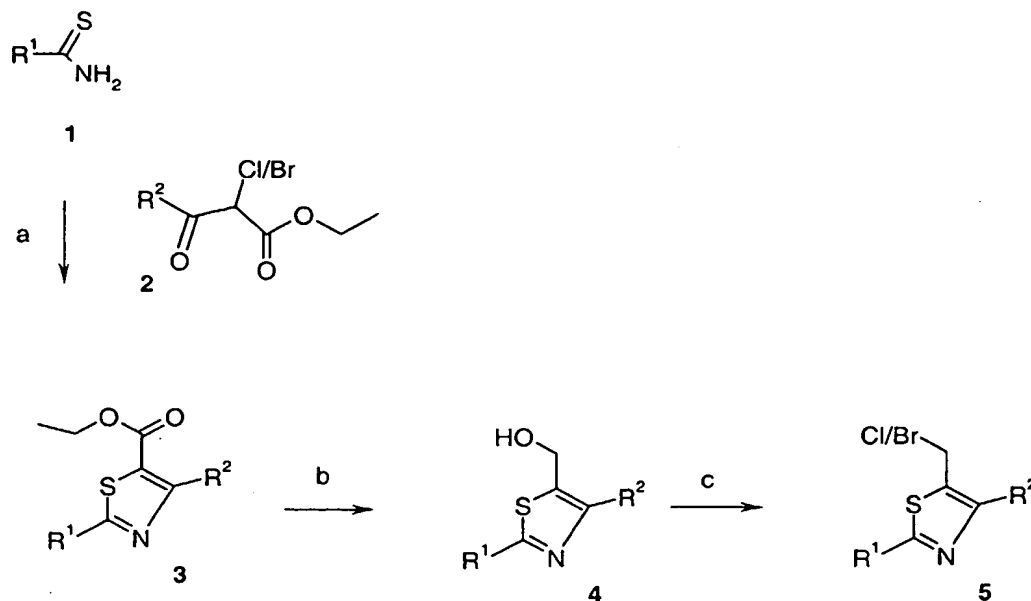
Thioamides 1 are known or can be prepared by methods known in the art, e. g. by treatment of the corresponding carboxamide with phosphorus pentasulfide or with Lawesson's Reagent [2,4-bis(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide] in a solvent like toluene at temperatures preferably between 60°C and the reflux temperature of the solvent. Thioamides 1 may be condensed with 1,3-dichloroacetone in solvents like acetone or acetonitrile between room temperature and the reflux temperature of the solvents, followed by treatment with strong acid, e. g. concentrated sulfuric acid, preferably at ambient temperature (step a). Alternatively, thioamides 1 are condensed with α-bromo or α-chloro ketones 4 in a solvent like ethanol, preferably at reflux temperature, to give aryl-thiazoles 5 bearing a methyl function at position 4 (step b) [compare Eur. Pat. Appl. (1987), EP 207453 A2]. By treatment of these aryl-thiazoles 5 with N-chlorosuccinimide in solvents like acetonitrile, preferably at reflux temperature, chloromethyl compounds 6 are obtained (step c) [compare PCT Int. Appl. (2001), WO 0119805 A1].

Scheme 12



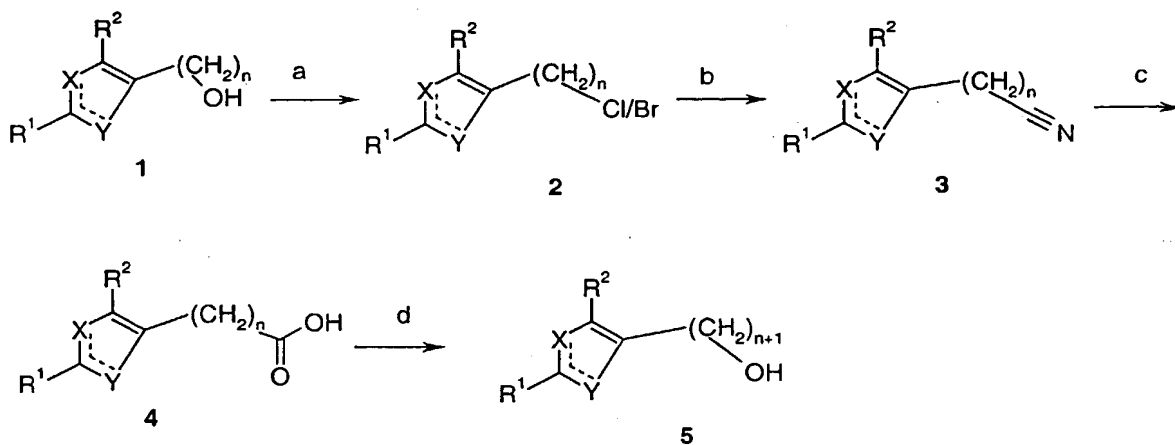
Condensation of thioamides 1 with a suitable bis-electrophile, e. g. methyl 4-bromo- or 4-chloro-3-oxo-alkanoates 2, preferably in a solvent like toluene at elevated temperatures (e. g. at reflux temperature), gives thiazoles 3 carrying an acetic acid ester function at position 4 (step a) [compare PCT Int. Appl. (1997), WO97/31907 A1]. 4-Bromo-3-oxo-alkanoates 2 are known or can be prepared by methods known in the art [compare PCT Int. Appl. (2001), WO 01/79202 A1]. Thiazoles 3 can then be reduced, e. g. with lithium aluminum hydride, to thiazoles 4 (step b). Optionally, an elongation of the side chain can then be performed by standard methods, such as transformation of the alcohol function into a leaving group, e. g. a mesylate, ensuing treatment with cyanide, saponification and reduction, affording thiazoles 5 with a hydroxy-propyl function attached to position 4 (step c).

Scheme 13



Thioamides 1 can be reacted with alkyl 2-halo acetoacetates 2 in solvents like ethanol, preferably at reflux temperature, to give thiazole-carboxylic esters 3 (step a). Reduction of these esters 3, preferably using lithium aluminium hydride in a solvent like ether or tetrahydrofuran, preferably between 0°C and room temperature, gives primary alcohols 4 (step b), which can be used as such or can be converted into the corresponding halides 5, e. g. by treatment with methanesulfonyl chloride in dichloromethane in the presence of 2,6-lutidine, preferably between -20°C and the reflux temperature of dichloromethane [compare PCT Int. Appl. (2002), WO 02/28433], by treatment with thionyl chloride in a solvent like dichloromethane or chloroform preferably at temperatures between -20°C and +50°C or by treatment with tetrabromomethane, triphenylphosphine in solvents like tetrahydrofuran at temperatures between 0°C and the reflux temperature of the tetrahydrofuran (step c).

Scheme 14



- 5 Aryl-thiazole alkanols 1 with a chain length of n carbon atoms can be converted into analogues with a chain length of n+1 carbon atoms by methods well known in the art, e. g. by conversion of the primary alcohol function into a suitable leaving group, e. g. a halide (step a), reaction with cyanide ion (step b), saponification (step c) followed by reduction of the acid formed (compounds 4) to the primary alcohols 5, e. g. by using diborane in tetrahydrofuran (step d).

The following tests were carried out in order to determine the activity of the compounds of formula (I).

Background information on the performed assays can be found in: Nichols JS et al. "Development of a scintillation proximity assay for peroxisome proliferator-activated receptor gamma ligand binding domain", (1998) *Anal. Biochem.* 257: 112-119.

Full-length cDNA clones for human PPAR α and mouse PPAR γ were obtained by RT-PCR from human adipose and mouse liver cRNA, respectively, cloned into plasmid vectors and verified by DNA sequencing. Bacterial and mammalian expression vectors were constructed to produce glutathione-s-transferase (GST) and Gal4 DNA binding domain proteins fused to the ligand binding domains (LBD) of PPAR γ (aa 174 to 476) and PPAR α (aa 167 to 469). To accomplish this, the portions of the cloned sequences encoding the LBDs were amplified from the full-length clones by PCR and then subcloned into the plasmid vectors. Final clones were verified by DNA sequence analysis.

Induction, expression, and purification of GST-LBD fusion proteins were performed in *E. coli* strain BL21(pLysS) cells by standard methods (Ref: Current Protocols in Molecular Biology, Wiley Press, edited by Ausubel et al.).

Radioligand Binding Assay

PPAR α receptor binding was assayed in TKE10 (10 mM Tris-HCl, pH 8, 50 mM KCl, 2mM EDTA, 0.1mg/ml fatty acid free BSA and 10 mM DTT). For each 96 well 2.4 ug equivalent of GST-PPAR α -LBD fusion protein and radioligand, e.g. 40000 dpm 2(S)-(2-benzoyl-phenylamino)-3-{4-[1,1-ditritio-2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid, were incubated in 100 ul volume at RT for 2 hrs. Bound ligand was removed from unbound ligand by solid phase separation using MultiScreen plates (Millipore) filled with 80 ul of SG25 according to the manufacturer's recommendations.

PPAR γ receptor binding was assayed in TKE50 (50mM Tris-HCl, pH 8, 50 mM KCl, 2mM EDTA, 0.1 mg/ml fatty acid-free BSA and 10 mM DTT). For each 96 well reaction an 140 ng equivalent of GST-PPAR γ -LBD fusion protein was bound to 10 ug SPA beads (PharmaciaAmersham) in a final volume of 50 ul by shaking. The resulting slurry was incubated for 1h at RT and centrifuged for 2 min at 1300g. The supernatant containing unbound protein was removed and the semidry pellet containing the receptor-coated beads was resolved in 50 ul of TKE. For radioligand binding e.g. 10000 dpm 2(S)-(2-benzoyl-phenylamino)-3-{4-[1,1-ditritio-2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid in 50 ul were added, the reaction incubated at RT for 1h and scintillation proximity counting performed. All binding assays were performed in 96 well plates and the amount of bound ligand measured on a Packard TopCount using OptiPlates (Packard).

Nonspecific binding was determined in the presence of 10^{-4} M unlabelled compound. Dose response curves were done in triplicates within a range of concentration from 10^{-10} M to 10^{-4} M.

Luciferase Transcriptional Reporter Gene Assays

- 5 Baby hamster kidney cells (BHK21 ATCC CCL10) were grown in DMEM medium containing 10% FBS at 37°C in a 95%O₂:5%CO₂ atmosphere. Cells were seeded in 6 well plates at a density of 10^5 Cells/well and then batch-transfected with either the pFA-PPAR γ -LBD or pFA-PPAR α -LBD expression plasmids plus a reporter plasmid and an expression plasmid encoding the secretable form of alkaline phosphatase (SEAP) as a normalization
- 10 control. Transfection was accomplished with the Eugene 6 reagent (Roche Molecular Biochemicals) according to the suggested protocol. Six hours following transfection, the cells were harvested by trypsinization and seeded in 96 well plates at a density of 10^4 cells/well. After 24 hours to allow attachment of cells, the medium was removed and replaced with 100 ul of phenol red-free medium containing the test substances or control
- 15 ligands (final DMSO concentration: 0.1%). Following incubation of the cells for 24 hours with substances, 50 ul of the supernatant was recovered and analyzed for SEAP activity (Roche Molecular Biochemicals). The remainder of the supernatant was discarded, 50 ul PBS was added per well followed by one volume of Luciferase Constant-Light Reagent (Roche Molecular Biochemicals) to lyse the cells and initiate the luciferase reaction.
- 20 Luminescence for both SEAP and luciferase was measured in a Packard TopCount. Luciferase activity was normalized to the SEAP control and transcriptional activation in the presence of a test substance was expressed as fold-activation over cells incubated in the absence of the substance. EC50 values were calculated using the XLfit program (ID Business Solutions Ltd. UK).
- 25 The the free acids of the compounds of the present invention (R⁸ is hydrogen) exhibit IC₅₀ values of 0.1 nM to 50 μ M, preferably 1 nM to 10 μ M for PPAR α and PPAR γ . The compounds further exhibit EC₅₀ values of 0.1 nM to 50 μ M, preferably 1 nM to 10 μ M for PPAR α and PPAR γ . Compounds, in which R⁸ is not hydrogen are converted in vivo to compounds in which R⁸ is hydrogen. The following table shows measured values for some
- 30 selected compounds of the present invention and for a compound already known in the art (e.g.: Rosiglitazone, Drugs 1999, Vol 57(6), 921-930).

| | PPAR α IC ₅₀ | PPAR γ IC ₅₀ | PPAR α EC ₅₀ | PPAR γ EC ₅₀ |
|---------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Example 5 | 133 nmol/l | 96 nmol/l | 400 nmol/l | 389 nmol/l |
| Example 14 | 109 nmol/l | 457 nmol/l | 77 nmol/l | 608 nmol/l |
| Example 19 | 89 nmol/l | 179 nmol/l | 71 nmol/l | 60 nmol/l |
| Example 20 | 24 nmol/l | 738 nmol/l | 27 nmol/l | 209 nmol/l |
| Rosiglitazone | inactive | 1090 nmol/l | inactive | 405 nmol/l |

The compounds of formula (I) and their pharmaceutically acceptable salts and esters can be used as medicaments, e.g. in the form of pharmaceutical preparations for enteral, parenteral or topical administration. They can be administered, for example, perorally, e.g. in the form of tablets, coated tablets, dragées, hard and soft gelatine capsules, solutions, emulsions or suspensions, rectally, e.g. in the form of suppositories, parenterally, e.g. in the form of injection solutions or infusion solutions, or topically, e.g. in the form of ointments, creams or oils.

The production of the pharmaceutical preparations can be effected in a manner which will be familiar to any person skilled in the art by bringing the described compounds of formula (I) and their pharmaceutically acceptable, into a galenical administration form together with suitable, non-toxic, inert, therapeutically compatible solid or liquid carrier materials and, if desired, usual pharmaceutical adjuvants.

Suitable carrier materials are not only inorganic carrier materials, but also organic carrier materials. Thus, for example, lactose, corn starch or derivatives thereof, talc, stearic acid or its salts can be used as carrier materials for tablets, coated tablets, dragées and hard gelatine capsules. Suitable carrier materials for soft gelatine capsules are, for example, vegetable oils, waxes, fats and semi-solid and liquid polyols (depending on the nature of the active ingredient no carriers are, however, required in the case of soft gelatine capsules). Suitable carrier materials for the production of solutions and syrups are, for example, water, polyols, sucrose, invert sugar and the like. Suitable carrier materials for injection solutions are, for example, water, alcohols, polyols, glycerol and vegetable oils. Suitable carrier materials for suppositories are, for example, natural or hardened oils, waxes, fats and semi-liquid or liquid polyols. Suitable carrier materials for topical preparations are glycerides, semi-synthetic and synthetic glycerides, hydrogenated oils, liquid waxes, liquid paraffins, liquid fatty alcohols, sterols, polyethylene glycols and cellulose derivatives.

Usual stabilizers, preservatives, wetting and emulsifying agents, consistency-improving agents, flavour-improving agents, salts for varying the osmotic pressure, buffer substances, solubilizers, colorants and masking agents and antioxidants come into consideration as pharmaceutical adjuvants.

The dosage of the compounds of formula (I) can vary within wide limits depending on the disease to be controlled, the age and the individual condition of the patient and the mode of administration, and will, of course, be fitted to the individual requirements in each particular case. For adult patients a daily dosage of about 1 mg to about 1000 mg, especially about 1 mg to about 100 mg, comes into consideration. Depending on the dosage it is convenient to administer the daily dosage in several dosage units.

The pharmaceutical preparations conveniently contain about 0.1-500 mg, preferably 0.5-100 mg, of a compound of formula (I).

The following examples serve to illustrate the present invention in more detail. They are, however, not intended to limit its scope in any manner.

Examples

Abbreviations:

AcOEt = ethyl acetate, nBu₂BOTf = dibutylboron triflate, n-BuLi = n-butyllithium, DBAD = di-tert-butyl azodicarboxylate, DBU = 1,8-diazabicyclo[5.4.0]undec-7-ene, DEAD =
5 diethyl azodicarboxylate, DIAD = diisopropyl azodicarboxylate, DMPU = 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidinone, eq. = equivalents, HPLC = high performance liquid chromatography, LDA = lithium diisopropylamide, POCl₃ = phosphorous oxychloride, THF = tetrahydrofuran.

10 Example 1

a) (3-(4-Benzyloxy-benzo[b]thiophen-7-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester

0.537 g (2.00 mmol) 4-Benzyloxy-benzo[b]thiophene-7-carbaldehyde [Ger. Offen. (1998) DE 19711617 A1] were dissolved under an argon atmosphere in 15 ml of 2-propanol. After cooling to -20°C, 0.944 g (2.20 mmol) (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium
15 chloride [Tetrahedron 50(25), 7543-56(1994)], and 0.415 g (3.00 mmol) of dry potassium carbonate were added. The resulting suspension was stirred in an ice bath and allowed to reach room temperature and stirred overnight at ambient temperature. A second addition of the same amounts of Wittig-reagent and potassium carbonate at -20°C was performed as described above. After filtration and evaporation of the solvent, the residue was purified
20 by flash chromatography (silica gel, hexane/AcOEt from 98:2 to 9:1) giving 0.586 g (77 % of theory) of 3-(4-benzyloxy-benzo[b]thiophen-7-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester as a light yellow oil.

MS: 382.2 (M)⁺, 291.2, 189.1.

25 b) [rac]-3-(4-Benzyloxy-benzo[b]thiophen-7-yl)-2-ethoxy-propionic acid methyl ester

0.383 g (1.00 mmol) 3-(4-Benzyloxy-benzo[b]thiophen-7-yl)-2(Z,E)-ethoxy-acrylic ethyl ester were dissolved under an argon atmosphere in 20 ml THF/MeOH (1:1). 0.248 g (10.2 mmol) of magnesium were added and the reaction mixture then warmed up to 50°C. After 30 minutes, it was cooled down to room temperature and stirred overnight at
30 ambient temperature. After addition of 5 ml HCl (25 % in water) at 25°C, the reaction mixture was stirred vigorously for one hour, then extracted with AcOEt (three times); the organic phases were washed with brine, dried over MgSO₄, filtered and evaporated.

Purification of the yellow oil by flash chromatography (silica gel, hexane/AcOEt from 9:1 to 4:1) afforded 0.366 g (99 % of theory) of [rac]-3-(4-benzyloxy-benzo[b]thiophen-7-yl)-2-ethoxy-propionic acid methyl ester as a yellowish oil.

MS: 370.1 (M)⁺, 311.2, 253.1.

5

c) [rac]-2-Ethoxy-3-(4-hydroxy-benzo[b]thiophen-7-yl)-propionic acid methyl ester

4.68 g (12.6 mmol) [rac]-3-(4-Benzyloxy-benzo[b]thiophen-7-yl)-2-ethoxy-propionic acid methyl ester were dissolved under an argon atmosphere in 150 ml dichloromethane at room temperature. 23.9 ml Dimethyl sulfide and 16.03 ml boron trifluoride diethyl etherate were added drop by drop. After 5 hours stirring at room temperature, the reaction mixture was quenched by pouring it into crashed ice/water, then extracted three times with dichloromethane. The organic phases were washed with brine, dried over MgSO₄, filtered and evaporated to afford 4.92 g of a yellow oil. Purification by flash chromatography (silica gel, hexane, CH₂Cl₂ and MeOH) gave 3.51 g (99 % of theory) of [rac]-2-ethoxy-3-(4-hydroxy-benzo[b]thiophen-7-yl)-propionic acid methyl ester as light yellow solid.

10

15

MS: 279.1 (M-H)⁻.

d) [rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid methyl ester

20

0.282 g (1.28 mmol) of 2-(5-methyl-2-phenyl-thiazol-4-yl)-ethanol [PCT Int. Appl. (2002), WO 02/18355 A1] were dissolved in 12 ml THF and treated successively at 0°C with 0.30 g (1.07 mmol) of [rac]-2-ethoxy-3-(4-hydroxy-benzo[b]thiophen-7-yl)-propionic acid methyl ester, 0.397 g (1.50 mmol) of triphenylphosphine, and 0.32 g (1.39 mmol) of DIAD (diisopropyl azodicarboxylate). The cooling bath was then removed and stirring continued for 6 hours. Afterwards, the reaction mixture was evaporated to dryness in vacuo. Flash chromatography (SiO₂, hexane/AcOEt), followed by evaporation, delivered 0.474 g (92 % of theory) of [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid methyl ester as colorless viscous oil.

25

30 MS: 482.4 (M+H)⁺.

e) [rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid

0.465 g (0.97 mmol) of [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid methyl ester were dissolved in 10 ml of dioxane;
5 1.65 ml of a 1N LiOH-solution in water (1.65 mmol) were then added slowly at room temperature. The resulting mixture was stirred for 5 hours at room temperature and then poured onto ice, neutralized to pH 4 with HCl (1N) and extracted 2 times with dichloromethane. The combined organic phases were washed with water, dried over magnesium sulfate and evaporated. Flash chromatography (SiO₂, MeCl₂/MeOH), followed
10 by evaporation, delivered 0.200 g (39 % of theory) of [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid as colorless viscous oil.

MS: 466.2 (M-H)⁻.

15 **Example 2**

a) 4-Benzoyloxy-5,6,7,8-tetrahydro-naphthalene-1-carbaldehyde

1.00 g (4.20 mmol) of 5-benzyloxy-1,2,3,4-tetrahydro-naphthalene [J. Org. Chem. (2001), 66(5), 1775-1780] and 0.765 ml (8.39 mmol) of dichloromethyl methyl ether were dissolved in 25 ml of dichloromethane. This solution was cooled down to 0°C, and 2.35 ml
20 (20.98 mmol) of titanium tetrachloride were added slowly. The resulting dark solution was stirred at 0°C for 30 minutes, and then 2.0 ml of HCl (25 % in water) were added slowly at <5°C. The mixture was stirred for 30 minutes at 0°C, the 2 phases were separated and the aqueous phase was extracted 3 times with dichloromethane. The combined organic phases were dried over MgSO₄ and evaporated to afford 1.40 g of a light red oil. Flash
25 chromatography (silica gel, cyclohexane/ethyl acetate = 95:5, then cyclohexane/ethyl acetate = 9:1) left finally 0.73 g (65 % of theory) of 4-benzyloxy-5,6,7,8-tetrahydro-naphthalene-1-carbaldehyde as yellow solid.

MS: 266.2 (M⁺), 91.2.

30 b) 3-(4-Benzoyloxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-2(Z,E)-ethoxy-acrylic acid methyl ester and 3-(4-benzyloxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester

In analogy to the procedure described in example 1 a), 4-benzyloxy-5,6,7,8-tetrahydro-naphthalene-1-carbaldehyde was reacted with (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium chloride [Tetrahedron 50(25), 7543-56(1994)] to yield 3-(4-benzyloxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-2(Z,E)-ethoxy-acrylic acid methyl ester as colorless solid together with a minor amount of 3-(4-benzyloxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester as colorless solid (the use of methanol during the work-up process caused the transesterification observed).

MS (methyl ester): 367.3 (M+H)⁺.

MS (ethyl ester): 381.4 (M+H)⁺.

10

c) [rac]-2-Ethoxy-3-(4-hydroxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-propionic acid methyl ester

2.5 g of Pd/C (10 %) were added under argon to 12.5 g (34.1 mmol) of 3-(4-benzyloxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-2(Z,E)-ethoxy-acrylic acid methyl ester dissolved in 180 ml of methanol. The atmosphere was then replaced with H₂, and the suspension was rapidly stirred at room temperature for 2 hours. Filtration over dicalite and evaporation of the solvents left 9.25 g of a dark brown oil. Flash chromatography (silica gel, hexane/ethyl acetate = 9:1) finally gave 7.40 g (78 % of theory) of [rac]-2-ethoxy-3-(4-hydroxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-propionic acid methyl ester as yellow oil.

20 MS: 277.2 (M-H)⁻.

d) [rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid methyl ester

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(4-hydroxy-5,6,7,8-tetrahydro-naphthalen-1-yl)-propionic acid methyl ester was reacted with 2-(5-methyl-2-phenyl-thiazol-4-yl)-ethanol [PCT Int. Appl. (2002), WO 02/18355 A1] in tetrahydrofuran in the presence of triphenylphosphine and DIAD (diisopropyl azodicarboxylate) to yield [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid methyl ester as colorless viscous oil.

30

MS: 480.5 (M+H)⁺.

e) [rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid

In analogy to the procedure described in example 1 e), [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid methyl ester was saponified to yield [rac]-2-ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-5,6,7,8-tetrahydro-naphthalen-1-yl}-propionic acid as colorless amorphous solid.
MS: 464.2 (M-H)⁻.

Example 3

10 a) [rac]-2-Ethoxy-3-(7-hydroxy-benzo[b]thiophen-4-yl)-propionic acid methyl ester

In analogy to the procedure described in example 2 a), 7-benzyloxy-benzo[b]thiophene (prepared from benzo[b]thiophen-7-ol [J. Chem. Soc., Perkin Trans. 1 (1983), (12), 2973-7] and benzylchloride by treatment with potassium carbonate in N,N-dimethylformamide at room temperature) was reacted with dichloromethyl methyl ether in dichloromethane at 0°C to give 7-benzyloxy-benzo[b]thiophene-4-carbaldehyde. Treatment of 7-benzyloxy-benzo[b]thiophene-4-carbaldehyde with (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium chloride and potassium carbonate in 2-propanol in analogy to the procedure described in example 1 a) gave 3-(7-benzyloxy-benzo[b]thiophen-4-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester. Reduction of 3-(7-benzyloxy-benzo[b]thiophen-4-yl)-2(Z,E)-ethoxy-acrylic acid ethyl ester with magnesium in THF/MeOH (1:1) at 50°C in analogy to the procedure described in example 1 b), yielded [rac]-3-(7-benzyloxy-benzo[b]thiophen-4-yl)-2-ethoxy-propionic acid methyl ester; subsequent removal of the benzyl protective function with dimethyl sulfide and boron trifluoride diethyl etherate in dichloromethane at room temperature in analogy to the procedure described in example 1 c), gave [rac]-2-ethoxy-3-(7-hydroxy-benzo[b]thiophen-4-yl)-propionic acid methyl ester as light yellow oil.

MS: 279.0 (M-H)⁻.

30 b) [rac]-2-Ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid methyl ester

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(7-hydroxy-benzo[b]thiophen-4-yl)-propionic acid methyl ester was reacted with 2-(5-methyl-2-

phenyl-thiazol-4-yl)-ethanol [PCT Int. Appl. (2002), WO 02/18355 A1] in tetrahydrofuran in the presence of triphenylphosphine and DIAD (diisopropyl azodicarboxylate) to yield [rac]-2-ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid methyl ester as colorless viscous oil.

5. MS: 482.4 (M+H)⁺.

c) [rac]-2-Ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid

In analogy to the procedure described in example 1 e), [rac]-2-ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid methyl ester was saponified to yield [rac]-2-ethoxy-3-{7-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-4-yl}-propionic acid as colorless amorphous solid.

MS: 466.2 (M-H)⁻.

15 Example 4

a) 2-(4-tert-Butyl-phenyl)-4-chloromethyl-thiazole

A mixture of 6.0 g of 4-tert-butyl-thiobenzamide (31 mmol) and 5.24 g of 1,3-dichloroacetone (41.3 mmol), dissolved in 20 ml of acetone, was stirred at room temperature for 5 hours and at reflux for 2 hours. After cooling to room temperature, the solid compound formed was collected and dried. Afterwards, it was dissolved in 20 ml of concentrated sulfuric acid and the homogenous mixture was stirred for 15 minutes at ambient temperature. The reaction mixture was then poured onto crushed ice and the 2-(4-tert-butyl-phenyl)-4-chloromethyl-thiazole was extracted with two 50 ml portions of tert-butyl methyl ether. The combined organic phases were washed with water and with brine, dried over anhydrous sodium sulfate and evaporated, leaving 6.65 g (60.5 % of theory) of a colorless viscous oil which solidified upon standing.

MS: 266.3 (M+H)⁺.

b) 3-(4-Benzyloxy-3-methyl-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester

30 In analogy to the procedure described in example 1 a), 4-benzyloxy-3-methyl-benzaldehyde [PCT Int. Appl. (2001), WO 0140172 A1] was reacted with (1,2-diethoxy-2-

oxoethyl)triphenyl phosphonium chloride [Tetrahedron 50 (25), 7543-56 (1994)] to yield 3-(4-benzyloxy-3-methyl-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester as light yellow oil.

MS: 340.2 (M^+).

5 c) [rac]-2-Ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester

0.7 g of Pd/C were added under argon to a solution of 7.3 g of 3-(4-benzyloxy-3-methyl-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester (21.4 mmol) in 10 ml of tetrahydrofuran. The atmosphere was then replaced with H_2 , and the suspension was rapidly stirred at room temperature for four hours. Filtration over dicalite and evaporation of the solvent left 4.3 g
10 (79.4 % of theory) of [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester as colorless viscous oil.

MS: 252.2 (M^+), 206.2 ($M^+ - EtOH$).

15 d) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester

A mixture of 150 mg of [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester (0.59 mmol), 190 mg of 2-(4-tert-butyl-phenyl)-4-chloromethyl-thiazole (0.71 mmol) and 325 mg of cesium carbonate (1 mmol) in 5 ml of acetonitrile was stirred at 60°C for 1 h. The solvent was then evaporated and the residue obtained was
20 chromatographed on silicagel using a 98:2 (v/v) mixture of dichloromethane and diethyl ether as the eluent. Thus, 150 mg (52 % of theory) of [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was obtained as a colorless viscous oil.

MS: 482.4 ($M+H$) $^+$.

25

e) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid

140 mg of [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester (0.29 mmol) were dissolved in 5 ml of methanol; 1 ml of
30 a 2N aqueous lithium hydroxide solution was added and the reaction mixture was stirred at 55°C for 1 h. After cooling to room temperature, 1 ml of a 2N aqueous hydrochloric

acid solution and 0.5 ml of a saturated solution of potassium hydrogen sulfate were added. The reaction mixture was then extracted with two 10 ml portions of dichloromethane. The combined organic phases were washed with brine, dried over anhydrous sodium sulfate and evaporated, leaving 130 mg (98.6 % of theory) of [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-2-ethoxy-propionic acid as a colorless solid.

MS: 452.3 (M-H)⁺.

Example 5

[rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid

In analogy to the procedure described in example 4 d), [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester (example 4 c)) was reacted with 4-chloromethyl-2-(4-isopropyl-phenyl)-thiazole (prepared from 4-isopropyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in acetonitrile in the presence of cesium carbonate to yield [rac]-2-ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-2-ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid as colorless gum.

MS: 438.2 (M-H)⁺.

Example 6

[rac]-2-Ethoxy-3-{3-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 4 d), [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester (example 4 c)) was reacted with 4-chloromethyl-2-(4-trifluoromethyl-phenyl)-thiazole (prepared from 4-trifluoromethyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in acetonitrile in the presence of cesium carbonate to yield [rac]-2-ethoxy-3-{3-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example

4 e], to yield [rac]-2-ethoxy-3-{3-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid as colorless gum.

MS: 464.1 (M-H)⁺.

5 Example 7

a) [rac]-2-Ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester

In analogy to the procedure described in example 1 a), 4-benzyloxy-3-fluoro-benzaldehyde [prepared from 3-fluoro-4-hydroxy-benzaldehyde and benzyl bromide, cesium carbonate in acetonitrile] was reacted with (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium
10 chloride [Tetrahedron 50 (25), 7543-56 (1994)] to yield 3-(4-benzyloxy-3-fluoro-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester. Hydrogenation of 3-(4-benzyloxy-3-fluoro-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester as described in example 4 c) yielded [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester as colorless viscous oil.

MS: 255.0 (M-H)⁺.

15

b) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 4 d), [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester was reacted with 2-(4-tert-butyl-phenyl)-4-
20 chloromethyl-thiazole (example 4 a)) in acetonitrile in the presence of cesium carbonate to yield [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid as colorless solid.

25 MS: 456.3 (M-H)⁺.

Example 8

[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 4 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)] was reacted with 4-chloromethyl-2-(4-trifluoromethyl-phenyl)-thiazole (prepared from 4-trifluoromethyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)] in acetonitrile in the presence of cesium carbonate to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid as colorless solid.

MS: 468.1 (M-H)⁻.

Example 9

[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 4 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)] was reacted with 4-chloromethyl-2-(4-isopropyl-phenyl)-thiazole (prepared from 4-isopropyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)] in acetonitrile in the presence of cesium carbonate to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid as colorless solid.

MS: 442.2 (M-H)⁻.

Example 10

a) 3-(4-Benzoyloxy-2-methyl-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester

A suspension of (1,2-diethoxy-2-oxoethyl)triphenyl phosphonium chloride [Tetrahedron 50(25), 7543-56(1994)] (35.5 g, 82.9 mmol) and DBU (13.6 ml, 91.2 mmol) in THF (60 ml) was stirred for 10 min at ambient temperature. 4-Benzoyloxy-2-methyl-benzaldehyde (12.5 g, 55.2 mmol) was added and the reaction mixture was heated under reflux for 16 h. The solvent was concentrated at reduced pressure, the residue was taken up in AcOEt and washed with saturated aqueous NH₄Cl solution and brine. The organic layer was dried

over sodium sulfate, the solvent removed under reduced pressure and the residue purified by column chromatography (silica gel, hexane/AcOEt) to give 14.5 g (42.6 mmol, 77 %) of the title compound as yellow liquid.

MS: 340.2 (M)⁺, 249.2, 147.1, 91.1.

5

b) [rac]-2-Ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester

A solution of 3-(4-benzyloxy-2-methyl-phenyl)-2(Z,E)-ethoxy-acrylic acid ethyl ester (1 g, 2.9 mmol) in ethanol (50 ml) was hydrogenated over 10 % palladium on charcoal (250 mg) at ambient temperature for 2 h. The catalyst was filtered off and the solvent
10 evaporated under reduced pressure to give 600 mg (2.4 mmol, 81 %) of the title compound as yellow liquid which was used in the next step without further purification.

MS: 270.4 (M+NH₄)⁺, 253 (M)⁺, 207.2, 165.3.

c) [rac]-2-Ethoxy-3-(2-methyl-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester

15

To a ice cold solution of [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (50 mg, 0.2 mmol), 2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethanol (85 mg, 0.3 mmol) [PCT Int. Appl. (2001), WO 01/00603 A1] and triphenylphosphine (78 mg, 0.3 mmol) in dichloromethane (2 ml) was added diethyl
20 azodicarboxylate (46 µl, 0.3 mmol). The cooling bath was removed and stirring continued for 6 h. Evaporation of the solvent under reduced pressure gave an orange oil which was purified by column chromatography (silica gel, cyclohexane/AcOEt) to give 34 mg (70 µmol, 33 %) of the title compound as colorless oil.

MS: 522.2 (M+H)⁺, 476.2, 448.2, 270.2.

25

d) [rac]-2-Ethoxy-3-(2-methyl-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

To a solution of [rac]-2-ethoxy-3-(2-methyl-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester (34 mg, 70 µmol) in
30 THF/methanol 2/1 (750 µl) was added a 1 N aqueous LiOH solution (390 µl, 420 µmol).

The reaction mixture was stirred for 1.5 h at ambient temperature, neutralized with 1 N aqueous HCl solution under ice cooling and concentrated under reduced pressure. The residue was dissolved in 1 N HCl/ice water 1/1 and ethyl acetate, the layers were separated and the aqueous layer was extracted with ethyl acetate. The combined organic layers were washed with ice water/brine 1/1, dried over sodium sulfate and the solvent was evaporated in vacuo to give the title compound (30 mg, 6 μ mol, 93 %) as colorless solid.

MS: 494.1 (M+H)⁺, 448.2, 420.2, 288.2, 270.2.

Example 11

10 a) [rac]-2-Ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid ethyl ester

In analogy to the procedure described in example 10 c), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 2-(5-methyl-2-phenyl-thiazol-4-yl)-ethanol [PCT Int. Appl. (2002), WO 02/18355 A1] in the presence of triphenylphosphine and diethyl azodicarboxylate to yield [rac]-2-ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid ethyl ester as colorless oil.

MS: 454.3 (M+H)⁺, 426.3, 370.2, 342.3, 279.2, 202.1.

20 b) [rac]-2-Ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 10 d), [rac]-2-ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid ethyl ester was treated with LiOH to obtain [rac]-2-ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid as colorless solid.

MS: 424.3 (M-H)⁻, 378.1, 329.1, 260.8.

Example 12

a) [2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-acetic acid methyl ester

30 6.75 g (32.3 mmol) of [rac]-4-bromo-3-oxo-pentanoic acid methyl ester [PCT Int. Appl. (2001), WO 01/79202] and 5.0 g (25.9 mmol) of 4-tert-butyl-thiobenzamide were

dissolved in 10 ml of acetone and the mixture was heated at reflux for 1 h. The solvent was evaporated. In order to reesterificate the acid which was formed during the reaction, the residue was dissolved in 25 ml of methanol, 0.25 g of para-toluene sulfonic acid monohydrate and 5 ml of trimethyl orthoformate were added and the mixture was heated at
5 reflux for 2 hours. After cooling to room temperature, a solution of 3 g of potassium hydrogencarbonate in H₂O was added. Afterwards, most of the methanol was distilled off and the residue was extracted with tert-butyl methyl ether. After evaporation of the solvent, the residue was chromatographed on silicagel with dichloromethane as eluent. 6.2 g (79 % of theory) of 2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-acetic acid methyl
10 ester were obtained as yellow solid.

MS: 303.1 (M⁺).

b) 2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol

A solution of 6.2 g of 2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-acetic acid methyl
15 ester (20.4 mmol) in 20 ml of THF was added to a suspension of 0.93 g (24.5 mmol) of lithium aluminium hydride, under an argon atmosphere, at 0-5°C. Afterwards, the mixture was stirred at ambient temperature for 1 hour, treated cautiously with a small amount of H₂O followed by 50 ml of ethyl acetate and 20 g of anhydrous sodium sulfate and stirring was continued for 0.5 hours. Then, the reaction mixture was filtered, the
20 filtrate was evaporated, leaving 5.5 g (97 % of theory) of 2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol as colorless solid.

MS: 276.2 (M+H)⁺.

c) [rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid ethyl ester
25

In analogy to the procedure described in example 10 c), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol in the presence of triphenylphosphine and diethyl azodicarboxylate to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-
30 4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid ethyl ester as colorless oil.

MS: 510.4 (M+H)⁺, 464.2, 436.3, 258.2.

d) [rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid

In analogy to the procedure described in example 10 d), [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid ethyl ester was treated with LiOH to obtain [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-2-ethoxy-propionic acid as colorless liquid.

MS: 482.3 (M+H)⁺, 430.3, 408.3, 371.3, 323.3, 276.2, 258.2.

Example 13

10 a) [2-(4-Isopropyl-phenyl)-thiazol-4-yl]-acetonitrile

14.5 g (57.6 mmol) of 4-chloromethyl-2-(4-isopropyl-phenyl)-thiazole (prepared from 4-isopropyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) and 4.08 g (83.4 mmol) of sodium cyanide in 50 ml of dimethyl sulfoxide were stirred at 40°C for 2 hours. Then, the reaction mixture was poured into a mixture of ice and water and was subsequently extracted with 3 portions of 75 ml of tert-butyl methyl ether. The combined organic phases were washed with water, then with brine and dried with anhydrous sodium sulfate. After evaporation of the solvent, 13.4 g (96 % of theory) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetonitrile were obtained as brown solid.

MS: 243.2 (M+H)⁺.

20

b) [2-(4-Isopropyl-phenyl)-thiazol-4-yl]-acetic acid

A mixture of 13 g (53.6 mmol) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetonitrile, 20 g of sodium hydroxide (500 mmol), 20 ml of water and 120 ml of propanol was stirred vigorously at 100°C. Hydrolysis was complete after 4 hours. The reaction mixture was then poured onto crushed ice and aqueous HCl, extracted three times with ethyl acetate, washed with water and brine, and dried with anhydrous sodium sulfate. Evaporation of the solvents left 13.8 g (98.5 % of theory) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetic acid as light brown solid.

MS: 260.0 (M-H)⁻.

30

c) [2-(4-Isopropyl-phenyl)-thiazol-4-yl]-acetic acid methyl ester

A solution of 6.9 g (26.4 mmol) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetic acid and 0.5 g of p-toluenesulfonic acid mono-hydrate (catalyst) in 70 ml of methanol and 5 ml of trimethyl orthoformate was heated at reflux for 5 hours. After neutralization with aqueous sodium bicarbonate solution, evaporation of the solvents, extraction of the residue with
5 tert-butyl methyl ether, drying over anhydrous sodium sulfate and evaporation of the solvent, 6.4 g (88 % of theory) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetic acid methyl ester were obtained as light brown oil.

MS: 275.1 (M^+).

10 d) 2-[2-(4-Isopropyl-phenyl)-thiazol-4-yl]-ethanol

In analogy to the procedure described for example 12 b), 6.3 g (22.8 mmol) of [2-(4-isopropyl-phenyl)-thiazol-4-yl]-acetic acid methyl ester were reduced with lithium aluminium hydride to 2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethanol. 4.8 g of an orange, viscous oil were obtained (85 % of theory).

15 MS: 248.1 ($M+H$)⁺.

e) [rac]-2-Ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid ethyl ester

In analogy to the procedure described in example 10 c), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethanol in the presence of triphenylphosphine and diethyl
20 azodicarboxylate to yield [rac]-2-ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid ethyl ester as colorless oil.

MS: 482.3 ($M+H$)⁺, 436.2, 392.2, 364.2, 320.3, 256.2, 230.2.

25

f) [rac]-2-Ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid

In analogy to the procedure described in example 10 d), [rac]-2-ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid ethyl ester was
30 treated with LiOH to obtain [rac]-2-ethoxy-3-(4-{2-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-ethoxy}-2-methyl-phenyl)-propionic acid as colorless liquid.

MS: 454.3 ($M+H$)⁺, 439.1, 371.3, 335.0, 258.3, 191.3.

Example 14

a) 4-Chloromethyl-2-(4-chloro-phenyl)-thiazole

In analogy to the procedure described in example 4 a), 4-chlorothiobenzamide was reacted
5 with 1,3-dichloroacetone followed by treatment with concentrated sulfuric acid to obtain
4-chloromethyl-2-(4-chloro-phenyl)-thiazole as colorless crystals.

MS: 244.2 (M+H)⁺, 187.2.

b) [rac]-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy- 10 propionic acid ethyl ester

A mixture of [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester
(37 mg, 0.15 mmol) (example 10 b)), 4-chloromethyl-2-(4-chloro-phenyl)-thiazole
(44 mg, 0.18 mmol), cesium carbonate (59 mg, 0.18 mmol) and a trace of potassium
iodide were suspended in acetone (3 ml). The suspension was heated under reflux for 5 h,
15 the solvent evaporated under reduced pressure and the residue dissolved in 2 N HCl/ice
water 1/1 and ethyl acetate. The layers were separated and the aqueous layer was extracted
two times with ethyl acetate. The combined organic layers were washed two times with
brine and dried over sodium sulfate. The solvent was removed under reduced pressure and
the residue purified by column chromatography (silica gel, cyclohexane/AcOEt) to give
20 46 mg (0.1 mmol, 68 %) of the title compound as colorless oil.

MS: 482.2 (M+Na)⁺, 460.2 (M+H)⁺, 432.3, 389.2, 317.2, 279.3, 211.3, 184.4.

c) [rac]-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy- propionic acid

25 In analogy to the procedure described in example 10 d), [rac]-3-{4-[2-(4-chloro-phenyl)-
thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was treated
with LiOH to obtain [rac]-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-
phenyl}-2-ethoxy-propionic acid as light yellow liquid.

MS: 432.2 (M+H)⁺, 386.1, 249.2, 218.3, 176.2.

Example 15

a) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester

5 In analogy to the procedure described in example 14 b), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 2-(4-tert-butyl-phenyl)-4-chloromethyl-thiazole (example 4 a)) in the presence of cesium carbonate and potassium iodide to yield [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester as colorless liquid.

MS: 504.3 (M+Na)⁺, 482.3 (M+H)⁺, 438.3, 271.3, 230.2.

10

b) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

15 In analogy to the procedure described in example 10 d), [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was treated with LiOH to obtain [rac]-3-{4-[2-(4-tert-butyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as colorless foam.

MS: 454.3 (M+H)⁺, 383.1, 320.3, 266.8, 252.3, 234.3, 166.3.

Example 16

20 a) [rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid ethyl ester

25 In analogy to the procedure described in example 14 b), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 4-chloromethyl-2-(4-isopropyl-phenyl)-thiazole (prepared from 4-isopropyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in the presence of cesium carbonate and potassium iodide to yield [rac]-2-ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid ethyl ester as colorless liquid.

MS: 490.2 (M+Na)⁺, 468.2 (M+H)⁺, 424.4, 257.1, 216.3.

30

b) [rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid

In analogy to the procedure described in example 10 d), [rac]-2-ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid ethyl ester was
5 treated with LiOH to obtain [rac]-2-ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-propionic acid as colorless oil.

MS: 438.2 (M-H)⁻, 392.1, 348.3, 255.2.

Example 17

10 a) (S)-4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one

(S)-4-Benzyl-3-ethoxyacetyl-oxazolidin-2-one (12.45 g, 47 mmol) (for the preparation of (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one see: D. Haigh, H. C. Birrell, B. C. C. Cantello, D. S. Eggleston, R. C. Haltiwanger, R. M. Hindley, A. Ramaswamy, N. C. Stevens,
15 *Tetrahedron: Asymmetry* 1999, 10, 1353-1367) was dissolved in dry dichloromethane (270 ml) under an argon atmosphere and the solution was cooled to -78 °C. Triethylamine (7.98 ml, 57 mmol) was added, followed by the slow addition, over approximately 20 min, of di-n-butylboron triflate (1 M solution in dichloromethane, 25 ml, 50 mmol) such that the reaction temperature was kept below -70 °C. The mixture was stirred at -78 °C for
20 50 min, the cooling bath was replaced with an ice bath and the mixture stirred at 0 °C for additional 50 min before being recooled to -78 °C. A solution of 4-benzyloxy-2-methyl-benzaldehyde (10.7 g, 47 mmol) in dry dichloromethane (130 ml) was added over ca. 45 min, such that the reaction temperature was maintained below -70 °C. The resulting mixture was stirred at -78 °C for 45 min, warmed from -78 °C to 0 °C and stirred at 0 °C
25 for a further 1.5 h. The reaction mixture was poured onto ice water/brine and extracted two times with dichloromethane. The combined extracts were washed with brine and dried over sodium sulfate. The solvent was removed under reduced pressure and the residue purified by column chromatography (silica gel, cyclohexane/AcOEt) to give 22.3 g (45.6 mmol, 96 %) of the title compound as colorless oil. According to ¹H-NMR
30 spectroscopy, one of the four isomers is strongly predominating. The configuration was tentatively assigned as 2S,3R according to D. Haigh et al., *Tetrahedron: Asymmetry* 1999, 10, 1353-1367.

MS: 512.3 (M+Na)⁺, 472.3, 447.2, 387.2, 327.2, 295.3, 267.3, 232.1, 175.1.

b) (2S,3R)-3-(4-Benzyloxy-2-methyl-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester

A 5.4 M solution of sodium methoxide (7.3 ml, 39.5 mmol) was added to an ice-cooled and stirred suspension of (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one (17.6 g, 36 mmol) in dry methanol (87 ml). The mixture was stirred at 0 °C for 15 min, quenched and neutralized by the addition of dilute aqueous hydrochloric acid (1.0 M). The solution was concentrated under reduced pressure and the residue dissolved in ice water/ethyl acetate 1/1. The layers were separated and the aqueous layer was extracted two times with ethyl acetate. The combined organic layers were washed with ice water and dried over sodium sulfate. The solvent was removed under reduced pressure and the residue purified by column chromatography (silica gel, cyclohexane/AcOEt) to give 8.6 g (25 mmol, 69 %) of the title compound as light yellow oil. According to ¹H-NMR spectroscopy, one single diastereomer was obtained.

MS: 367.2 (M+Na)⁺, 362.2 (M+NH₄)⁺, 327.3, 299.3, 239.3, 211.2.

c) (2S)-3-(4-Benzyloxy-2-methyl-phenyl)-2-ethoxy-propionic acid methyl ester

Triethylsilane (23 ml, 145 mmol) was added to a vigorously stirred, ice-cooled solution of (2S,3R)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester (5 g, 14.5 mmol) in trifluoroacetic acid (84 ml) under an argon atmosphere. The mixture was stirred at 0 °C for 30 min and for additional 2 h at ambient temperature. The solution was poured onto crashed ice and extracted with ethyl acetate. The organic layer was washed two times with water and neutralized with saturated aqueous sodium bicarbonate solution. The ethyl acetate layer was washed with brine and dried over sodium sulfate. The solvent was removed under reduced pressure to give a colorless oil which was purified by column chromatography (silica gel, cyclohexane/AcOEt) to yield 2.15 g (6.5 mmol, 45 %) of the title compound as colorless oil.

MS: 351.2 (M+Na)⁺, 346.3 (M+NH₄)⁺, 283.2, 276.2, 223.2, 195.5.

d) (2S)-2-Ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid methyl ester

A solution of (2S)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-propionic acid methyl ester (3.6 g, 11 mmol) in methanol (300 ml) was hydrogenated over 10 % palladium on charcoal (1 g) at ambient temperature for 2 h. The catalyst was filtered off and the solvent

evaporated under reduced pressure to give 2 g (8.4 mmol, 77 %) of the title compound as yellow liquid which was used in the next step without further purification.

MS: 261.2 (M+Na)⁺, 256.1 (M+NH₄)⁺, 239.3 (M+H)⁺, 193.2, 151.1.

5 e) (2S)-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester

In analogy to the procedure described in example 14 b), (2S)-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid methyl ester was reacted with 2-(3-chloro-4-fluoro-phenyl)-4-chloromethyl-thiazole (prepared from 3-chloro-4-fluoro-thiobenzamide and
10 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in the presence of cesium carbonate and potassium iodide to yield (2S)-3-{4-[2-(3-chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester as yellow liquid.

15 f) (2S)-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 10 d), (2S)-3-{4-[2-(3-chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester was treated with LiOH to obtain (2S)-3-{4-[2-(3-chloro-4-fluoro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as colorless solid.
20

MS: 448.1 (M-H)⁻, 402.1, 357.9, 308.8, 283.5, 254.8, 222.8.

Example 18

25 a) (2S)-2-Ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid methyl ester

In analogy to the procedure described in example 14 b), (2S)-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid methyl ester (example 17 d)) was reacted with 4-chloromethyl-2-(4-trifluoromethyl-phenyl)-thiazole (prepared from 4-trifluoromethyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example
30 4 a)) in the presence of cesium carbonate and potassium iodide to yield (2S)-2-ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid methyl ester as colorless liquid.

MS: 502.2 (M+Na)⁺, 480.3 (M+H)⁺, 434.2, 420.2, 392.0, 283.1, 242.1, 181.2.

b) (2S)-2-Ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid

- 5 In analogy to the procedure described in example 10 d), (2S)-2-ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid methyl ester was treated with LiOH to obtain (2S)-2-ethoxy-3-{2-methyl-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid as colorless solid.

MS: 488.2 (M+Na)⁺, 466.1 (M+H)⁺, 420.1, 371.3, 307.2, 269.2, 217.2, 187.2.

10

Example 19

a) (S)-4-Benzyl-3-[(2S)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-propionyl]-oxazolidin-2-one

- 15 In analogy to the procedure described in example 17 c), (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one (example 17 a)) was treated with triethylsilane in trifluoroacetic acid to yield the title compound as colorless liquid.

MS: 496.2 (M+Na)⁺, 491.3 (M+NH₄)⁺, 474.2 (M+H)⁺, 428.3, 352.3, 251.2, 175.2.

- 20 b) (S)-4-Benzyl-3-[(2S)-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionyl]-oxazolidin-2-one

In analogy to the procedure described in example 17 d), (S)-4-benzyl-3-[(2S)-3-(4-benzyloxy-2-methyl-phenyl)-2-ethoxy-propionyl]-oxazolidin-2-one was hydrogenated over 10 % palladium on charcoal to give the title compound as yellow liquid.

- 25 MS: 382.1 (M-H)⁻, 324.9, 305.1, 282.9, 261.8, 255.2, 221.4, 175.6.

c) (S)-4-Benzyl-3-[(2S)-3-{4-[2-(3-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionyl]-oxazolidin-2-one

- 30 In analogy to the procedure described in example 10 c), (S)-4-benzyl-3-[(2S)-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionyl]-oxazolidin-2-one was reacted with [2-(3-

chloro-phenyl)-thiazol-4-yl]-methanol (for the preparation of [2-(3-chloro-phenyl)-thiazol-4-yl]-methanol see: C. Lambert, R. Pepis, *International Patent Appl., Publication No.* WO 8900568 (A1), 1989) in the presence of triphenylphosphine and diethyl azodicarboxylate to yield (S)-4-benzyl-3-[(2S)-3-{4-[2-(3-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionyl]-oxazolidin-2-one as colorless solid.

MS: 613.3 (M+Na)⁺, 591.2 (M+H)⁺, 561.4, 487.2, 465.2, 419.2, 368.1, 299.3, 211.3, 167.2.

d) (2S)-3-{4-[2-(3-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

- 10 (S)-4-Benzyl-3-[(2S)-3-{4-[2-(3-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionyl]-oxazolidin-2-one (80 mg, 140 μmol) was dissolved in ice-cooled THF (0.8 ml) and treated with 1 N NaOH (0.34 ml, 350 μmol) at 0 °C for 2 h. The reaction mixture was poured onto ice water/HCl and extracted two times with diethyl ether. The combined organic layers were washed with water and brine and dried over sodium sulfate.
- 15 Evaporation of the solvent gave 52 mg (120 μmol, 89 %) of the title compound as colorless solid.

MS: 454.2 (M+Na)⁺, 432.1 (M+H)⁺, 345.1, 269.2, 241.2, 187.2.

Example 20

- 20 a) (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester

- In analogy to the procedure described in example 14 b), (2S)-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid methyl ester (example 17 d)) was reacted with 4-chloromethyl-2-(4-chloro-phenyl)-thiazole (example 14 a)) in the presence of cesium carbonate and potassium iodide to yield (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester as light yellow liquid.
- 25

MS: 446.1 (M+H)⁺, 342.2, 279.1, 242.2, 219.3.

- b) (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid
- 30

In analogy to the procedure described in example 10 d], (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid methyl ester was treated with LiOH to obtain (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as colorless solid, which was crystalized from
5 hexane/AcOEt to afford colorless crystals. According to chiral HPLC of the corresponding methyl ester (Chiralcel-OJ), the enantiomeric excess amounts to 98.9 %.

MS: 430.2 (M-H)⁻, 384.1, 293.1, 255.2.

Example 21

10 a] (S)-4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methoxy-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one

In analogy to the procedure described in example 17 a], (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one (for the preparation of (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one see: D. Haigh, H. C. Birrell, B. C. C. Cantello, D. S. Eggleston, R. C. Haltiwanger, R. M.
15 Hindley, A. Ramaswamy, N. C. Stevens, *Tetrahedron: Asymmetry* 1999, 10, 1353-1367) was reacted with 4-benzyloxy-2-methoxy-benzaldehyde in the presence of triethylamine and di-n-butylboron triflate to give (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methoxy-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one as light yellow solid. According to ¹H-NMR spectroscopy, one of the four isomers is strongly predominating. The
20 configuration was tentatively assigned as 2S,3R according to D. Haigh et al., *Tetrahedron: Asymmetry* 1999, 10, 1353-1367.

MS: 528.3 (M+Na)⁺, 523.3 (M+NH₄)⁺, 488.3, 442.4, 311.2, 239.3.

25 b] (2S,3R)-3-(4-Benzyl-3-ethoxy-3-hydroxy-propionyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester

In analogy to the procedure described in example 17 b], (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-methoxy-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one was treated with sodium methoxide in methanol to give (2S,3R)-3-(4-benzyloxy-2-methoxy-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester as colorless liquid. According to
30 ¹H-NMR spectroscopy, one single diastereomer was obtained.

MS: 383.2 (M+Na)⁺, 378.2 (M+NH₄)⁺, 343.2, 311.2, 283.2, 239.3, 163.2.

c] (2S)-2-Ethoxy-3-(4-hydroxy-2-methoxy-phenyl)-propionic acid methyl ester

A solution of (2S,3R)-3-(4-benzyloxy-2-methoxy-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester (100 mg, 200 μ mol) and oxalic acid dihydrate (150 mg, 1.2 mmol) in isopropanol (2 ml) was hydrogenated at a pressure of 50 atmospheres over 10 % palladium on charcoal (20 mg) at ambient temperature for 6.5 h. The catalyst was filtered off and the solvent evaporated under reduced pressure. The residue was dissolved in ice water/aqueous sodium bicarbonate solution 1/1 and extracted two times with ethyl acetate. The combined extracts were washed two times with ice water/brine 1/1 and dried over sodium sulfate. The solvent was removed under reduced pressure to give a yellow liquid which was purified by column chromatography (silica gel, cyclohexane/AcOEt) to yield 43 mg (170 μ mol, 85 %) of the title compound as light yellow liquid.

MS: 277.1 (M+Na)⁺, 209.2, 195.3, 181.2, 177.2, 167.2.

d] (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid methyl ester

In analogy to the procedure described in example 14 b], (2S)-2-ethoxy-3-(4-hydroxy-2-methoxy-phenyl)-propionic acid methyl ester was reacted with 4-chloromethyl-2-(4-chloro-phenyl)-thiazole (example 14 a]) in the presence of cesium carbonate and potassium iodide to yield (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid methyl ester as light yellow liquid.

MS: 462.1 (M+H)⁺, 416.1, 305.4, 251.2, 174.3.

e] (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 10 d], (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid methyl ester was treated with LiOH to obtain (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methoxy-phenyl}-2-ethoxy-propionic acid as colorless solid.

MS: 446.1 (M-H)⁻, 400.1, 356.0, 329.8, 281.0, 255.5, 227.0, 192.1.

Example 22

a) (S)-4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one

In analogy to the procedure described in example 17 a], (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one (for the preparation of (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one see: D. Haigh, H. C. Birrell, B. C. C. Cantello, D. S. Eggleston, R. C. Haltiwanger, R. M. Hindley, A. Ramaswamy, N. C. Stevens, *Tetrahedron: Asymmetry* 1999, 10, 1353-1367) was reacted with 4-benzyloxy-2-chloro-benzaldehyde (for the preparation of 4-benzyloxy-2-chloro-benzaldehyde see: T. Kimachi, M. Kawase, S. Matsuki, K. Tanaka, F. Yoneda, *J. Chem. Soc., Perkin Trans. 1* 1990, 253-256) in the presence of triethylamine and di-n-butylboron triflate to give (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one as colorless liquid. According to ¹H-NMR spectroscopy, one of the four isomers is strongly predominating. The configuration was tentatively assigned as 2S,3R according to D. Haigh et al., *Tetrahedron: Asymmetry* 1999, 10, 1353-1367.

MS: 532.3 (M+Na)⁺, 527.2 (M+NH₄)⁺, 446.1, 381.2, 315.1, 287.2, 243.2, 178.2.

b) (2S,3R)-3-(4-Benzoyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester

In analogy to the procedure described in example 17 b], (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one was treated with sodium methoxide in methanol to give (2S,3R)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester as colorless liquid. According to ¹H-NMR spectroscopy, one single diastereomer was obtained.

MS: 387.1 (M+Na)⁺, 382.2 (M+NH₄)⁺, 328.2, 319.2, 279.2, 203.2.

c) (2S)-3-(4-Benzoyloxy-2-chloro-phenyl)-2-ethoxy-propionic acid methyl ester

In analogy to the procedure described in example 17 c], (2S,3R)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester was treated with triethylsilane in trifluoroacetic acid to yield (2S)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-propionic acid methyl ester as colorless liquid.

MS: 371.4 (M+Na)⁺, 366.2 (M+NH₄)⁺, 303.2, 269.2, 222.2, 187.2.

d] (2S)-3-(2-Chloro-4-hydroxy-phenyl)-2-ethoxy-propionic acid methyl ester

Dimethyl sulfide (5.8 ml, 79 mmol) and boron trifluoride diethyl etherate (46 % purity, 4.3 ml, 16 mmol) were added to a ice cold solution of (2S)-3-(4-benzyloxy-2-chloro-phenyl)-2-ethoxy-propionic acid methyl ester (1.1 g, 3.2 mmol) in dichloromethane (34 ml) under an argon atmosphere. The mixture was stirred for 5 h at ambient temperature, poured into ice water/brine 1/1 and extracted two times with dichloromethane. The combined extracts were washed with ice water/brine 1/1 and dried over sodium sulfate. Removal of the solvent under reduced pressure gave a colorless oil which was purified by column chromatography (silica gel, cyclohexane/AcOEt) to yield 0.6 g (2.3 mmol, 74 %) of the title compound as colorless oil.

MS: 281.0 (M+Na)⁺, 276.1 (M+NH₄)⁺, 251.3, 213.3, 187.2.

e] (2S)-3-{2-Chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid methyl ester

In analogy to the procedure described in example 14 b], (2S)-3-(2-chloro-4-hydroxy-phenyl)-2-ethoxy-propionic acid methyl ester was reacted with 4-chloromethyl-2-(4-chloro-phenyl)-thiazole (example 14 a)] in the presence of cesium carbonate and potassium iodide to yield (2S)-3-{2-chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid methyl ester as light yellow solid.

MS: 466.1 (M+H)⁺, 407.2, 371.4, 344.1, 300.2, 269.2, 187.2.

f] (2S)-3-{2-Chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 10 d], (2S)-3-{2-chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid methyl ester was treated with LiOH to obtain (2S)-3-{2-chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid as colorless solid.

MS: 452.1 (M+H)⁺, 420.9, 399.4, 371.4, 299.7, 265.3, 237.0, 190.2.

Example 23

a] 1-Ethyl-3-(phenylmethoxy)-benzene

To a suspension of potassium carbonate (17 g, 123 mmol) in N,N-dimethylformamide (40 ml) was added a solution of 3-ethyl-phenol (14.8 ml, 123 mmol) in N,N-dimethylformamide (40 ml) at 2 °C under an argon atmosphere. After stirring for 50 min at 2 °C, benzyl bromide (14.6 ml, 123 mmol) was added over a period of 15 min at 2 °C. The suspension was stirred for additional 30 min at 2 °C and for 12 h at ambient temperature. After adding ice water (250 ml), the solution was extracted two times with diethyl ether. The combined extracts were washed two times with brine and dried over sodium sulfate. Evaporation of the solvent gave a yellow oil which was purified by column chromatography (silica gel, cyclohexane) to yield 24.3 g (114 mmol, 93 %) of the title compound as yellow liquid.

MS: 212.2 (M+H)⁺, 183.1, 91.2, 65.1.

15 b] 1-Bromo-2-ethyl-4-(phenylmethoxy)-benzene

To a solution of 1-ethyl-3-(phenylmethoxy)-benzene (15 g, 71 mmol) in THF (200 ml) were added N-bromosuccinimide (16.3 g, 92 mmol) and concentrated sulfuric acid (2.4 ml). The solution was stirred for 5 h at ambient temperature. Sodium bicarbonate (3.6 g) and 10 % aqueous NaHSO₃ solution (400 ml) were added under ice cooling. The resulting mixture was stirred for 10 min and then poured into ethyl acetate. The phases were separated and the aqueous phase was extracted with ethyl acetate. The combined extracts were washed with ice water and brine and dried over sodium sulfate. Removal of the solvent under reduced pressure gave a yellow oil which was purified by column chromatography (silica gel, cyclohexane) to yield 17.1 g (58.7 mmol, 83 %) of the title compound as colorless liquid.

MS: 292.0 (M)⁺, 290.0 (M)⁺, 212.2, 91.1, 65.2.

c] 4-Benzyloxy-2-ethyl-benzaldehyde

A 1.6 M solution of n-BuLi in hexane (44.4 ml, 69.9 mmol) was added within 10 min to a stirred cooled (-85 °C) solution of 1-bromo-2-ethyl-4-(phenylmethoxy)-benzene (18.5 g, 63.5 mmol) in dry THF (22 ml). The mixture was stirred for 1 h at -85 °C under an argon atmosphere. N,N-Dimethylformamide (25.5 ml, 330.4 mmol) was added and the temperature was allowed to rise slowly to room temperature. An aqueous saturated NH₄Cl

solution (70 ml) was added under ice cooling. The mixture was extracted two times with dichloromethane, the combined extracts were washed with brine and dried over sodium sulfate. Removal of the solvent under reduced pressure gave a yellow oil which was purified by column chromatography (silica gel, cyclohexane/AcOEt) to yield 11.9 g (49.5 mmol, 78 %) of the title compound as yellow oil.

MS: 240.1 (M+H)⁺, 91.1, 77.1, 65.2.

d) (S)-4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one

In analogy to the procedure described in example 17 a), (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one (for the preparation of (S)-4-benzyl-3-ethoxyacetyl-oxazolidin-2-one see: D. Haigh, H. C. Birrell, B. C. C. Cantello, D. S. Eggleston, R. C. Haltiwanger, R. M. Hindley, A. Ramaswamy, N. C. Stevens, *Tetrahedron: Asymmetry* 1999, 10, 1353-1367) was reacted with 4-benzyloxy-2-ethyl-benzaldehyde in the presence of triethylamine and di-n-butylboron triflate to give (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one as yellow foam. According to ¹H-NMR spectroscopy, one of the four isomers is strongly predominating. The configuration was tentatively assigned as 2S,3R according to D. Haigh et al., *Tetrahedron: Asymmetry* 1999, 10, 1353-1367.

MS: 526.3 (M+Na)⁺, 521.3 (M+NH₄)⁺, 486.2, 381.2, 309.2, 281.2, 253.3, 178.1.

e) (2S,3R)-3-(4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one)-2-ethoxy-3-hydroxy-propionic acid methyl ester

In analogy to the procedure described in example 17 b), (S)-4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one was treated with sodium methoxide in methanol to give (2S,3R)-3-(4-benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one)-2-ethoxy-3-hydroxy-propionic acid methyl ester as colorless liquid. According to ¹H-NMR spectroscopy, one single diastereomer was obtained.

MS: 381.2 (M+Na)⁺, 376.3 (M+NH₄)⁺, 341.3, 295.3, 253.2, 225.3.

f) (2S)-3-(4-Benzyl-3-[(2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionyl]-oxazolidin-2-one)-2-ethoxy-3-hydroxy-propionic acid methyl ester

In analogy to the procedure described in example 17 c], (2S,3R)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-3-hydroxy-propionic acid methyl ester was treated with triethylsilane in trifluoroacetic acid to yield (2S)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-propionic acid methyl ester as colorless liquid.

5 MS: 365.2 (M+Na)⁺, 360.2 (M+NH₄)⁺, 297.3, 283.2, 237.2, 209.3, 181.2.

g] (2S)-2-Ethoxy-3-(2-ethyl-4-hydroxy-phenyl)-propionic acid methyl ester

10 In analogy to the procedure described in example 17 d], (2S)-3-(4-benzyloxy-2-ethyl-phenyl)-2-ethoxy-propionic acid methyl ester was hydrogenated over 10 % palladium on charcoal to give (2S)-2-ethoxy-3-(2-ethyl-4-hydroxy-phenyl)-propionic acid methyl ester as colorless liquid.

MS: 275.2 (M+Na)⁺, 270.3 (M+NH₄)⁺, 253.3 (M+H)⁺, 207.2, 175.2, 165.3, 147.2.

15 h] (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid methyl ester

In analogy to the procedure described in example 14 b], (2S)-2-ethoxy-3-(2-ethyl-4-hydroxy-phenyl)-propionic acid methyl ester was reacted with 4-chloromethyl-2-(4-chloro-phenyl)-thiazole (example 14 a)) in the presence of cesium carbonate and potassium iodide to yield (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid methyl ester as colorless liquid.

20 MS: 482.2 (M+Na)⁺, 460.2 (M+H)⁺, 414.1, 383.1, 354.1, 293.3, 249.2, 208.1.

i] (2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid

25 In analogy to the procedure described in example 10 d], (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid methyl ester was treated with LiOH to obtain (2S)-3-{4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-2-ethyl-phenyl}-2-ethoxy-propionic acid as light yellow solid.

MS: 444.1 (M-H)⁻, 397.9, 353.7, 328.3, 232.7, 189.9.

Example 24

[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)] was reacted with 2-(5-methyl-2-phenyl-thiazol-4-yl)-ethanol [PCT Int. Appl. (2002), WO 02/18355 A1] in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid as an off-white solid.

MS: 428.2 (M-H)⁺.

Example 25

[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)] was reacted with 2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethanol (prepared from 4-chloromethyl-2-(4-trifluoromethyl-phenyl)-thiazole (example 18 a] and 4 a)] in analogy to the sequence described in examples 13 a] to 13 d]) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid as a colorless gum.

MS: 482.2 (M-H)⁺.

Example 26

[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)] was reacted with 2-(2-phenyl-thiazol-4-yl)-ethanol (prepared from thiobenzamide and 1,3-dichloroacetone in analogy

to the procedure described in example 4 a] to give 4-chloromethyl-2-phenyl-thiazole followed by side chain elongation in analogy to the sequence described in examples 13 a] to 13 d]) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-{3-fluoro-4-[2-(2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid as a light yellow gum.

MS: 414.2 (M-H)⁻.

10 Example 27

a] (4-Methyl-2-phenyl-thiazol-5-yl)-methanol

A solution of 5.9 g (23.85 mmol) of 4-methyl-2-phenyl-thiazole-5-carboxylic acid ethyl ester in 30 ml of absolute THF was added to a suspension of 1.1 g (29 mmol) of lithium aluminium hydride in 20 ml of THF, under an argon atmosphere at 0-5°C. Afterwards, the mixture was stirred at ambient temperature for 1 hour. Then, a small amount of water was added cautiously, followed by 50 ml of ethyl acetate and 20 g of anhydrous sodium sulfate and stirring was continued for 0.5 hours. Then, the reaction mixture was filtered, the filtrate was evaporated, leaving 3.85 g (78.6 % of theory) of (4-methyl-2-phenyl-thiazol-5-yl)-methanol as yellow solid.

20 MS: 206.1 (M+H)⁺.

b] [rac]-2-Ethoxy-3-[3-fluoro-4-(4-methyl-2-phenyl-thiazol-5-ylmethoxy)-phenyl]-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a]) was reacted with (4-methyl-2-phenyl-thiazol-5-yl)-methanol in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-[3-fluoro-4-(4-methyl-2-phenyl-thiazol-5-ylmethoxy)-phenyl]-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-[3-fluoro-4-(4-methyl-2-phenyl-thiazol-5-ylmethoxy)-phenyl]-propionic acid as a light yellow solid.

MS: 414.1 (M-H)⁻.

Example 28

a) 4-Iodomethyl-2-phenyl-thiazole

2 g (13.35 mmol) of sodium iodide were added to a solution of 0.56 g (2.67 mmol) of 4-chloromethyl-2-phenyl-thiazole (prepared from thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in 10 ml of acetone and the suspension was stirred at reflux for 2 hours. After cooling to ambient temperature, 30 ml of tert-butyl methyl ether and 10 ml of water were added and the mixture was transferred to a separatory funnel. The organic phase was washed with water and brine, dried with anhydrous sodium sulfate and finally evaporated, leaving 0.8 g of 4-iodomethyl-2-phenyl-thiazole as light yellow solid (99 % of theory).

MS: 300.9 (M)⁺.

b) 3-(2-Phenyl-thiazol-4-yl)-propionic acid ethyl ester

LDA was prepared by adding 4.7 ml of n-BuLi (1.6 M, hexane) to a solution of 0.76 g (7.5 mmol) of diisopropylamine in 3 ml of abs. THF at -5°C. Then, the mixture was cooled to -78°C, 0.77 g (8.74 mmol) of ethyl acetate were added and the mixture was kept for 15 minutes at that temperature to ensure complete deprotonation. Afterwards, 0.79 g (2.5 mmol) of 4-iodomethyl-2-phenyl-thiazole dissolved in 5 ml of abs. THF and 3 ml of 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidinon (DMPU) were added and stirring was continued for 0.5 hours at -78°C. Then, the reaction mixture was quenched with ammonium chloride solution, extracted twice with AcOEt, washed with water, dried over anhydrous sodium sulfate, and evaporated to dryness. The residue was chromatographed on silicagel with dichloromethane as eluent. 0.46 g of 3-(2-phenyl-thiazol-4-yl)-propionic acid ethyl ester were obtained as light yellow liquid (70 % of theory).

MS: 262.1 (M+H)⁺.

c) 3-(2-Phenyl-thiazol-4-yl)-propan-1-ol

In analogy of the procedure described in example 12 b), 0.44 g (1.68 mmol) of 3-(2-phenyl-thiazol-4-yl)-propionic acid ethyl ester was reacted with lithium aluminium hydride, yielding 0.28 g of 3-(2-phenyl-thiazol-4-yl)-propan-1-ol as colorless liquid (75.8 % of theory).

MS: 220.2 (M+H)⁺.

d] [rac]-2-Ethoxy-3-{3-fluoro-4-[3-(2-phenyl-thiazol-4-yl)-propoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 3-(2-phenyl-thiazol-4-yl)-propan-1-ol in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-{3-fluoro-4-[3-(2-phenyl-thiazol-4-yl)-propoxy]-phenyl}-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-{3-fluoro-4-[3-(2-phenyl-thiazol-4-yl)-propoxy]-phenyl}-propionic acid as a colorless gum.

MS: 428.3 (M-H)⁻.

Example 29

15 [rac]-2-Ethoxy-3-(3-fluoro-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethanol [PCT Int. Appl. (2001), WO 01/00603 A1] in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[5-methyl-2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid as a light yellow solid.

25 MS: 496.1 (M-H)⁻.

Example 30

[rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid

30 In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 2-[2-(4-tert-butyl-phenyl)-thiazol-4-yl]-ethanol (prepared from 2-(4-tert-butyl-phenyl)-4-chloromethyl-thiazole (example 4 a)) in analogy to the sequence described in examples

13 a) to 13 d)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid as a light yellow solid.

MS: 470.2 (M-H)⁻.

Example 31

10 a) [rac]-2-Ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid ethyl ester

In analogy to the procedure described in example 14 b], [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 4-chloromethyl-2-phenyl-thiazole (prepared from thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in the presence of cesium carbonate and potassium iodide to yield [rac]-2-ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid ethyl ester as colorless liquid.

MS: 448.2 (M+Na)⁺, 426.3 (M+H)⁺, 380.2, 347.4, 291.3, 248.3, 215.3, 174.2.

20 b) [rac]-2-Ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid

In analogy to the procedure described in example 10 d], [rac]-2-ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid ethyl ester was treated with LiOH to obtain [rac]-2-ethoxy-3-[2-methyl-4-(2-phenyl-thiazol-4-ylmethoxy)-phenyl]-propionic acid as colorless crystals.

25 MS: 396.2 (M-H)⁻, 350.2, 306.1, 255.0.

Example 32

a) [rac]-3-[4-[2-(2-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl]-2-ethoxy-propionic acid ethyl ester

30 In analogy to the procedure described in example 14 b], [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with 4-

chloromethyl-2-(2-chloro-phenyl)-thiazole (prepared from 2-chloro-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a)) in the presence of cesium carbonate and potassium iodide to yield [rac]-3-{4-[2-(2-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester as colorless liquid.

MS: 482.2 (M+Na)⁺, 460.2 (M+H)⁺, 426.2, 386.1, 347.4, 291.4, 248.3, 208.1.

b) [rac]-3-{4-[2-(2-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

10 In analogy to the procedure described in example 10 d), [rac]-3-{4-[2-(2-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was treated with LiOH to obtain [rac]-3-{4-[2-(2-chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as colorless solid.

MS: 430.2 (M-H)⁻, 384.0, 313.0, 255.2.

15

Example 33

a) 2-(4-tert-Butyl-phenyl)-4-methyl-thiazole-5-carboxylic acid ethyl ester

The solution of 3.87 g (20 mmol) of 4-tert-butyl-thiobenzamide and 3.45 g (21 mmol) of ethyl 2-chloro-acetoacetate in 15 ml of ethanol was heated at reflux for 3 hours.

20 Afterwards, the reaction mixture was cooled to ambient temperature and a solution of 3 g of potassium bicarbonate in 15 ml of water was added and the mixture was stirred until the gas evolution (CO₂) had ceased. The compound was then extracted with 3 portions of 50 ml of tert-butyl methyl ether, the combined organic phases were washed with water, then with brine, dried over anhydrous sodium sulfate and finally evaporated. 5.3 g of 2-(4-tert-butyl-phenyl)-4-methyl-thiazole-5-carboxylic acid ethyl ester (87.4 % of theory) were
25 obtained as pale yellow viscous oil.

MS: 304.2 (M+H)⁺.

b) [2-(4-tert-Butyl-phenyl)-4-methyl-thiazol-5-yl]-methanol

In analogy to the procedure described for example 12 b), 5.3 g (17.4 mmol) of 2-(4-tert-butyl-phenyl)-4-methyl-thiazole-5-carboxylic acid ethyl ester were reduced to [2-(4-tert-butyl-phenyl)-4-methyl-thiazol-5-yl]-methanol with lithium aluminium hydride to give 4.3 g (94.1 % of theory) of [2-(4-tert-butyl-phenyl)-4-methyl-thiazol-5-yl]-methanol as a pale yellow solid.

MS: 262.1 (M+H)⁺.

c) [rac]-3-{4-[2-(4-tert-Butyl-phenyl)-4-methyl-thiazol-5-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with [2-(4-tert-butyl-phenyl)-4-methyl-thiazol-5-yl]-methanol in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-3-{4-[2-(4-tert-butyl-phenyl)-4-methyl-thiazol-5-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-3-{4-[2-(4-tert-butyl-phenyl)-4-methyl-thiazol-5-ylmethoxy]-3-fluoro-phenyl}-2-ethoxy-propionic acid as a light yellow solid.

MS: 470.2 (M-H)⁻.

Example 34

[rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-2-ethoxy-propionic acid

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester (example 4 c)) was reacted with 2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol (example 12 b)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-2-ethoxy-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-2-ethoxy-propionic acid as colorless solid.

MS: 480.4 (M-H)⁻.

Example 35

[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 2-[2-(4-methoxy-phenyl)-thiazol-4-yl]-ethanol (prepared from 4-methoxy-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a) to yield 4-chloromethyl-2-(4-methoxy-phenyl)-thiazole, followed by side chain elongation in analogy to the sequence described in examples 13 a) to 13 d)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid as a light yellow solid.

MS: 444.2 (M-H)⁻.

Example 36

a) [rac]-3-{4-[2-(4-Chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester

In analogy to the procedure described in example 10 c], [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with [2-(4-chloro-phenyl)-4-methyl-thiazol-5-yl]-methanol (prepared from 4-chloro-thiobenzamide and ethyl 2-chloro-acetoacetate in analogy to the procedures described in examples 33 a) and 33 b)) in the presence of triphenylphosphine and diethyl azodicarboxylate to yield [rac]-3-{4-[2-(4-chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester as colorless oil.

MS: 474.2 (M+H)⁺, 402.5, 350.1, 321.2, 257.2, 243.3, 222.1.

b) [rac]-3-{4-[2-(4-Chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

In analogy to the procedure described in example 10 d], [rac]-3-{4-[2-(4-chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was

treated with LiOH to obtain [rac]-3-{4-[2-(4-chloro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as colorless liquid.

MS: 444.1 (M-H)⁻, 398.0, 354.0, 285.9, 242.1.

5 Example 37

a) [rac]-2-Ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid ethyl ester

In analogy to the procedure described in example 10 c), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with [4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-yl]-methanol (prepared from 3-trifluoromethyl-thiobenzamide and ethyl 2-chloro-acetoacetate in analogy to the procedures described in examples 33 a) and 33 b)) in the presence of triphenylphosphine and diethyl azodicarboxylate to yield [rac]-2-ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid ethyl ester as colorless liquid.

15 MS: 530.3 (M+Na)⁺, 508.3 (M+H)⁺, 464.2, 391.2, 256.0, 207.2, 162.3.

b) [rac]-2-Ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid

In analogy to the procedure described in example 10 d), [rac]-2-ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid ethyl ester was treated with LiOH to obtain [rac]-2-ethoxy-3-{2-methyl-4-[4-methyl-2-(3-trifluoromethyl-phenyl)-thiazol-5-ylmethoxy]-phenyl}-propionic acid as colorless oil.

MS: 502.2 (M+Na)⁺, 480.3 (M+H)⁺, 391.2, 279.2, 256.1.

25 Example 38

a) [rac]-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester

In analogy to the procedure described in example 10 c), [rac]-2-ethoxy-3-(4-hydroxy-2-methyl-phenyl)-propionic acid ethyl ester (example 10 b)) was reacted with [2-(3-chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-yl]-methanol (prepared from 3-chloro-4-fluoro-

thiobenzamide and ethyl 2-chloro-acetoacetate in analogy to the procedures described in examples 33 a) and 33 b)) in the presence of triphenylphosphine and diethyl azodicarboxylate to yield [rac]-3-{4-[2-(3-chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester as light yellow liquid.

5 MS: 493.2 (M+H)⁺, 454.4, 391.3, 279.2, 240.2.

b) [rac]-3-{4-[2-(3-Chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid

10 In analogy to the procedure described in example 10 d), [rac]-3-{4-[2-(3-chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid ethyl ester was treated with LiOH to obtain [rac]-3-{4-[2-(3-chloro-4-fluoro-phenyl)-4-methyl-thiazol-5-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid as light yellow foam.

MS: 464.1 (M+H)⁺, 342.2, 310.1, 279.2, 274.1, 240.2.

15 Example 39

[rac]-2-Ethoxy-3-(4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-propionic acid

10 In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(4-hydroxy-3-methyl-phenyl)-propionic acid ethyl ester (example 4 c)) was reacted with 2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethanol (prepared from [rac]-4-bromo-3-oxo-pentanoic acid methyl ester [PCT Int. Appl. (2001), WO 01/79202] and 4-methoxy-thiobenzamide in analogy to the procedures described in examples 12 a) and 12 b)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-2-ethoxy-3-(4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-methyl-phenyl)-propionic acid as light yellow gum.

25 MS: 454.3 (M-H)⁻.

Example 40

[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethanol (prepared from [rac]-4-bromo-3-oxopentanoic acid methyl ester [PCT Int. Appl. (2001), WO 01/79202] and 4-methoxythiobenzamide in analogy to the procedures described in examples 12 a) and 12 b)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-methoxy-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid as light yellow solid.

MS: 460.4 (M+H)⁺.

Example 41

[rac]-2-Ethoxy-3-(3-fluoro-4-{2-[2-(4-isopropyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d), [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 2-[2-(4-isopropyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol (prepared from [rac]-4-bromo-3-oxopentanoic acid methyl ester [PCT Int. Appl. (2001), WO 01/79202] and 4-isopropylthiobenzamide in analogy to the procedures described in examples 12 a) and 12 b)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-isopropyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e), to yield [rac]-2-ethoxy-3-(3-fluoro-4-{2-[2-(4-isopropyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-phenyl)-propionic acid as colorless gum.

MS: 470.2 (M-H)⁻.

Example 42

[rac]-3-(4-{2-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a]) was reacted with 2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol (example 12 b]) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-3-(4-{2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid as colorless solid.

MS: 484.3 (M-H)⁺.

Example 43

[rac]-2-Ethoxy-3-(3-fluoro-4-{3-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-propoxy}-phenyl)-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-hydroxy-phenyl)-propionic acid ethyl ester (example 7 a]) was reacted with 3-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-propan-1-ol (prepared from 4-chloromethyl-2-(4-isopropyl-phenyl)-thiazole (obtained from 4-isopropyl-thiobenzamide and 1,3-dichloroacetone in analogy to the procedure described in example 4 a]) according to the sequence described in examples 28 a) to c)) in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl azodicarboxylate) to yield [rac]-2-ethoxy-3-(3-fluoro-4-{3-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-propoxy}-phenyl)-propionic acid ethyl ester, which was further saponified in analogy to the procedure described in example 4 e], to yield [rac]-2-ethoxy-3-(3-fluoro-4-{3-[2-(4-isopropyl-phenyl)-thiazol-4-yl]-propoxy}-phenyl)-propionic acid as light yellow gum.

MS: 470.2 (M-H)⁺.

Example 44

[rac]-3-(4-{3-[2-(4-tert-Butyl-phenyl)-5-methyl-thiazol-4-yl]-propoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid

In analogy to the procedure described in example 1 d], [rac]-2-ethoxy-3-(3-fluoro-4-
5 hydroxy-phenyl)-propionic acid ethyl ester (example 7 a)) was reacted with 3-[2-(4-tert-
butyl-phenyl)-5-methyl-thiazol-4-yl]-propan-1-ol (prepared from methanesulfonic acid
2-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-ethyl ester (obtained from 2-[2-(4-tert-
butyl-phenyl)-5-methyl-thiazol-4-yl]-ethanol (example 12 b) and methanesulfonyl
chloride in pyridine at 0°C) according to the sequence described in examples 13 a) to d))
10 in tetrahydrofuran in the presence of triphenylphosphine and DEAD (diethyl
azodicarboxylate) to yield [rac]-3-(4-{3-[2-(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-
propoxy}-3-fluoro-phenyl)-2-ethoxy-propionic acid ethyl ester, which was further
saponified in analogy to the procedure described in example 4 e], to yield [rac]-3-(4-{3-[2-
(4-tert-butyl-phenyl)-5-methyl-thiazol-4-yl]-propoxy}-3-fluoro-phenyl)-2-ethoxy-
15 propionic acid as colorless solid.

MS: 500.3 (M+H)⁺.

Example A

Tablets containing the following ingredients can be manufactured in a conventional manner:

| <u>Ingredients</u> | <u>Per tablet</u> |
|-------------------------|-------------------|
| Compound of formula (I) | 10.0 - 100.0 mg |
| Lactose | 125.0 mg |
| Maize starch | 75.0 mg |
| Talc | 4.0 mg |
| Magnesium stearate | 1.0 mg |

5

Example B

Capsules containing the following ingredients can be manufactured in a conventional manner:

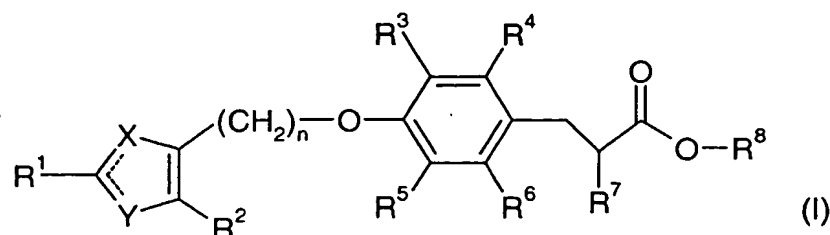
| <u>Ingredients</u> | <u>Per capsule</u> |
|-------------------------|--------------------|
| Compound of formula (I) | 25.0 mg |
| Lactose | 150.0 mg |
| Maize starch | 20.0 mg |
| Talc | 5.0 mg |

Example C

10 Injection solutions can have the following composition:

| | |
|-------------------------------|---------------------------|
| Compound of formula (I) | 3.0 mg |
| Gelatine | 150.0 mg |
| Phenol | 4.7 mg |
| Sodium carbonate | to obtain a final pH of 7 |
| Water for injection solutions | ad 1.0 ml |

1. Compounds of formula (I)



wherein

5 X is N and Y is S; or
X is S and Y is N;

R¹ is aryl or heteroaryl;

R² is hydrogen, lower-alkyl or fluoro-lower-alkyl;

10 R³, R⁴, R⁵ and R⁶ independently from each other are hydrogen, hydroxy, lower-alkenyl, halogen, lower-alkyl, fluoro-lower-alkyl, hydroxy-lower-alkyl, lower-alkoxy-lower-alkyl, lower-alkoxy, fluoro-lower-alkoxy, hydroxy-lower-alkoxy, lower-alkoxy-lower-alkoxy, wherein at least one of R³, R⁴, R⁵ and R⁶ is not hydrogen, or

15 R³ and R⁴ are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R³ and R⁴ together are -CH=CH-S-, -S-CH=CH-, -CH=CH-O-, -O-CH=CH-, -CH=CH-CH=CH-, -(CH₂)₃₋₅-, -O-(CH₂)₂₋₃- or -(CH₂)₂₋₃-O-, and R⁵ and R⁶ are as defined above;

R⁷ is lower-alkoxy, lower-alkenyloxy, aryloxy or aryl-lower-alkoxy;

R⁸ is hydrogen or lower-alkyl;

20 n is 1, 2 or 3;

and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

2. Compounds according to claim 1, wherein X is N and Y is S.

3. Compounds according to claim 1 or 2, wherein R¹ aryl.

4. Compounds according to any one of claims 1 to 3, wherein R^1 is phenyl optionally substituted with 1 to 3 substituents independently selected from the group consisting of lower-alkyl, lower-alkoxy, halogen and CF_3 .
5. Compounds according to any one of claims 1 to 4, wherein R^1 is phenyl, 4-isopropyl-phenyl, 4-chloro-phenyl or 4-trifluoromethyl-phenyl.
6. Compounds according to any one of claims 1 to 5, wherein R^2 is lower-alkyl or hydrogen.
7. Compounds according to any one of claims 1 to 6, wherein R^2 is methyl or hydrogen.
- 10 8. Compounds according to any one of claims 1 to 7, wherein R^5 and R^6 are hydrogen.
- 15 9. Compounds according to any one of claims 1 to 8, wherein R^3 and R^4 independently from each other are hydrogen, lower-alkyl, lower-alkoxy or halogen, wherein one of R^3 and R^4 is not hydrogen and R^5 and R^6 are hydrogen, or
15 R^3 and R^4 are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R^3 and R^4 together are $-CH=CH-S-$, $-S-CH=CH-$, $-(CH_2)_{3-5}$, and R^5 and R^6 are hydrogen.
- 20 10. Compounds according to any one of claims 1 to 9, wherein R^5 and R^6 are hydrogen; and R^3 is lower-alkyl or halogen and R^4 is hydrogen, or R^3 is hydrogen and R^4 is lower-alkyl or halogen.
11. Compounds according to any one of claims 1 to 9, wherein R^5 and R^6 are hydrogen; and R^3 and R^4 are bonded to each other to form a ring together with the carbon atoms to which they are attached, and R^3 and R^4 together are $-CH=CH-S-$.
- 25 12. Compounds according to any one of claims 1 to 11, wherein R^7 is lower-alkoxy.
13. Compounds according to any one of claims 1 to 12, wherein R^7 is ethoxy.
14. Compounds according to any one of claims 1 to 13, wherein R^8 is hydrogen.
15. Compounds according to any one of claims 1 to 14, wherein n is 1.
16. Compounds according to any one of claims 1 to 14, wherein n is 2.

17. Compounds according to any one of claims 1 to 16 selected from the group consisting of

[rac]-2-Ethoxy-3-{4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-benzo[b]thiophen-7-yl}-propionic acid,

5. [rac]-2-Ethoxy-3-{4-[2-(4-isopropyl-phenyl)-thiazol-4-ylmethoxy]-3-methyl-phenyl}-propionic acid,

[rac]-2-Ethoxy-3-{3-fluoro-4-[2-(4-trifluoromethyl-phenyl)-thiazol-4-ylmethoxy]-phenyl}-propionic acid,

10 [rac]-2-Ethoxy-3-{2-methyl-4-[2-(5-methyl-2-phenyl-thiazol-4-yl)-ethoxy]-phenyl}-propionic acid,

[rac]-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,

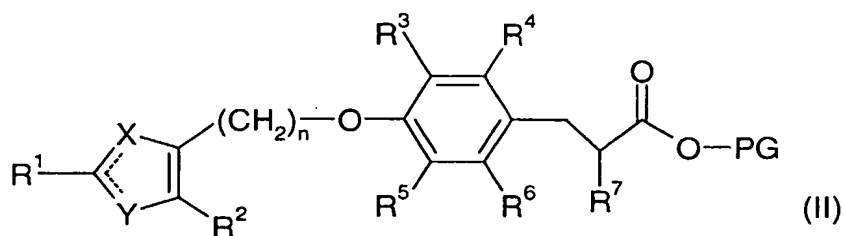
(2S)-3-{4-[2-(4-Chloro-phenyl)-thiazol-4-ylmethoxy]-2-methyl-phenyl}-2-ethoxy-propionic acid,

15 (2S)-3-{2-Chloro-4-[2-(4-chloro-phenyl)-thiazol-4-ylmethoxy]-phenyl}-2-ethoxy-propionic acid, and

[rac]-2-Ethoxy-3-(3-fluoro-4-[2-[2-(4-trifluoromethyl-phenyl)-thiazol-4-yl]-ethoxy]-phenyl)-propionic acid,

and pharmaceutically acceptable salts and/or pharmaceutically acceptable esters thereof.

20 18. A process for the manufacture of compounds according to any one of claims 1 to 17, which process comprises removing a protecting group in a compound of formula (II)



25 wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , X, Y and n are as defined in any one of claims 1 to 17 and PG is a protecting group.

19. Compounds according to any of claims 1 to 17 when manufactured by a process according to claim 18.

20. Pharmaceutical compositions comprising a compound according to any of claims 1 to 17 and a pharmaceutically acceptable carrier and/or adjuvant.

21. Compounds according to any of claims 1 to 17 for use as therapeutic active substances.

22. Compounds according to any of claims 1 to 17 for use as therapeutic active substances for the treatment and/or prevention of diseases which are modulated by
5 PPAR α and/or PPAR γ agonists.

23. A method for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists, which method comprises administering a compound according to any of claims 1 to 17 to a human being or animal.

24. The use of compounds according to any of claims 1 to 17 for the treatment
10 and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists.

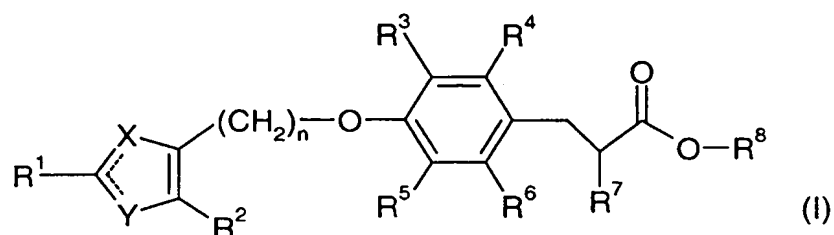
25. The use of compounds according to any of claims 1 to 17 for the preparation of medicaments for the treatment and/or prevention of diseases which are modulated by PPAR α and/or PPAR γ agonists.

26. The use and/or the method according to any one of claims 22 to 25 wherein the
15 disease is diabetes, non-insulin dependent diabetes mellitus, elevated blood pressure, increased lipid and cholesterol levels, atherosclerotic diseases, metabolic syndrome, endothelial dysfunction, procoagulant state, dyslipidemia, polycystic ovary syndrome, inflammatory diseases or proliferative diseases.

27. The novel compounds, processes and methods as well as the use of such
20 compounds substantially as described herein before.

Abstract

The present invention relates to compounds of formula (I)



5

wherein R¹ to R⁸, X, Y and n are as defined in the description and claims, and pharmaceutically acceptable salts and esters thereof. The compounds are useful for the treatment of diseases such as diabetes.
